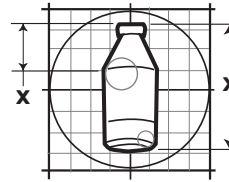




# 200

## Package Vending Specification



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Date: 21 Sep 2018

Revision: 01

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA  
 Telephone: +1 304 728 7056 • technicalinquiry@royalvendors.com  
 Toll-free in North America: 1 800 931 9214 • Fax: +1 304 725 4016  
 Canada: +1 905 738 5777 • Mexico: +52 55 5203 6887  
 Europe: +49 2158 95 1000 • Australia: +61 2 9890 5433

**PRODUCT NAME:** 12.0 oz Minute Maid Juice Bottle  
**BOTTLER / COMPANY:** The Coca-Cola Company  
**VOLUME:** 12.0 oz / 355 ml  
**PACKAGE TYPE:** PETE bottle  
**HEIGHT:** 7.35 in. / 186.8 mm  
**DIAMETER:** 2.46 in. / 62.4 mm  
**WEIGHT:** 0.95 lb. / 0.43 kg  
**COUNTRY OF ORIGIN:** USA

APPROVED VENDERS						
VENDER	RETAINERS		CAPACITY			
			79" Vender		72" Vender	
	Front	Rear	Front	Rear	Front	Rear
GIII	9	5	34	34	29	29
RVV NG	N/A				8 per cell	



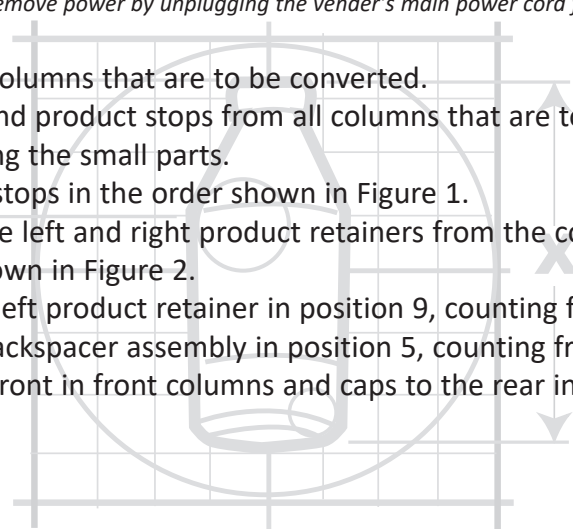
**KITS / PARTS:** GIII: Minute Maid Juice Kit (79" vender: part number 210146; 72" vender: part number 211284). RVV NG: No kits required.

**NOTE:** These kits cannot be installed in venders with serial numbers 1504AL-00130 and prior.

### GIII KIT INSTALLATION INSTRUCTIONS

**Caution:** Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (outlet).

1. Remove all product from the columns that are to be converted.
2. Remove the existing spacers and product stops from all columns that are to be converted by pulling the product stop rods and removing the small parts.
3. Reinstall spacers and product stops in the order shown in Figure 1.
4. FRONT COLUMNS: Remove the left and right product retainers from the columns that are to be converted.
5. Install the column fillers as shown in Figure 2.
6. FRONT COLUMNS: Install the left product retainer in position 9, counting from the front.  
 REAR COLUMNS: Install the backspacer assembly in position 5, counting from the rear.
7. Load bottles with caps to the front in front columns and caps to the rear in rear columns.



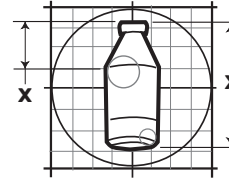
**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT  
 IN NORTH AMERICA, CALL TOLL FREE 1 800 931-9214**



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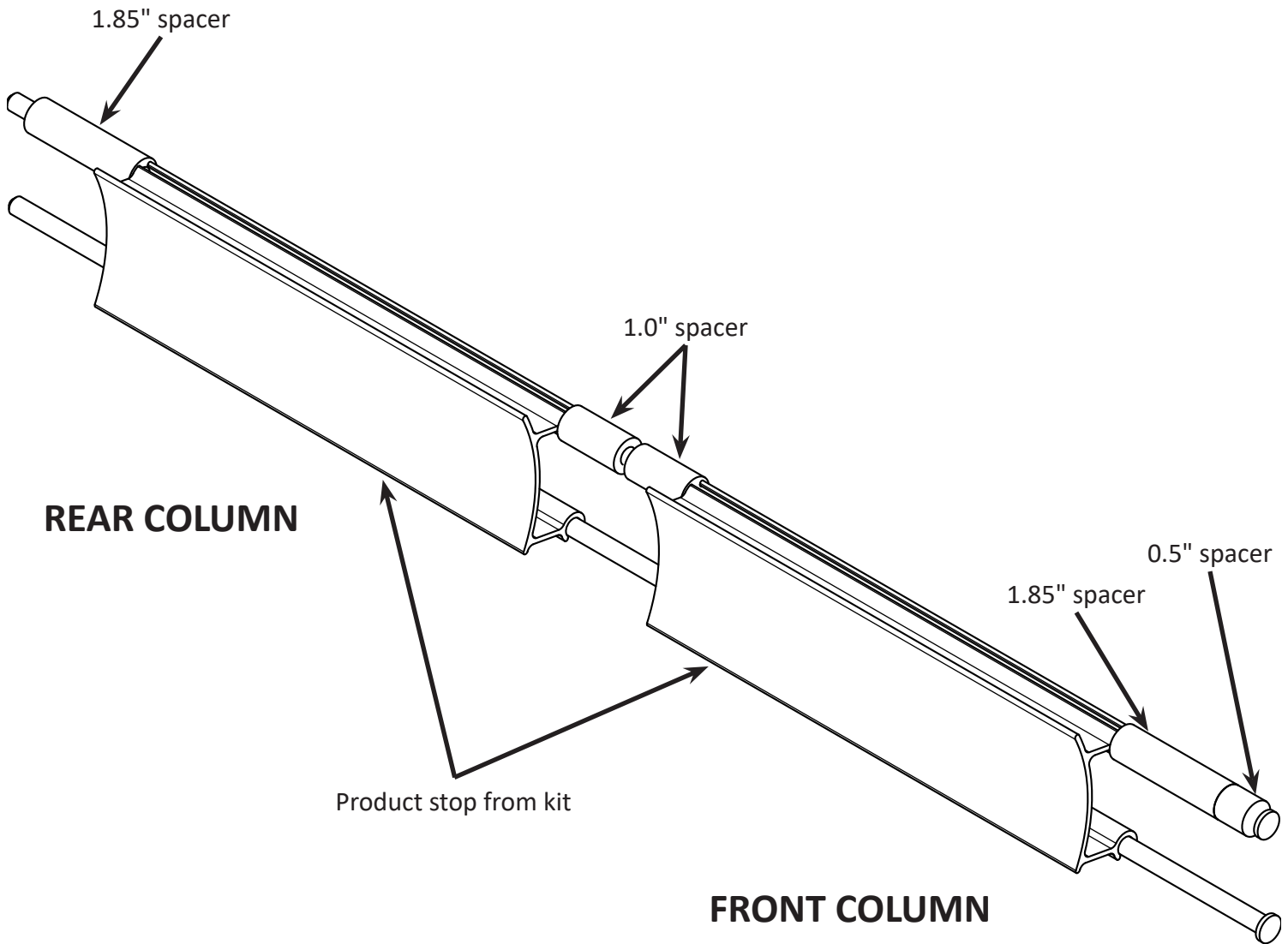
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**PRODUCT NAME:** 12.0 oz Minute Maid Juice Bottle

### Figure 1.

*Order of spacers and product stops in columns*



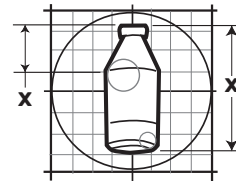
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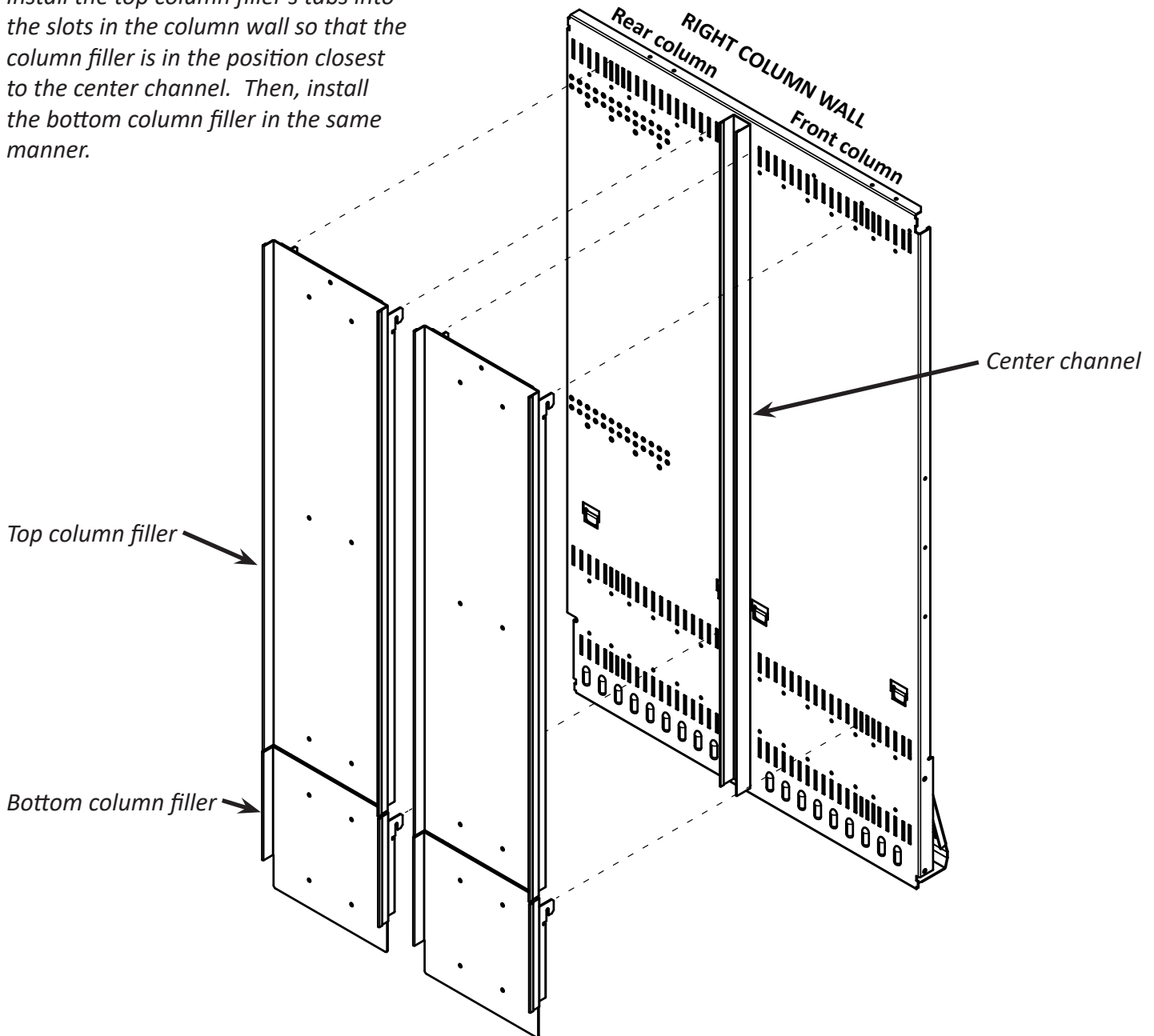
Revision: 01

**PRODUCT NAME:** 12.0 oz Minute Maid Juice Bottle

### Figure 2.

#### *Column filler installation*

*Install the top column filler's tabs into the slots in the column wall so that the column filler is in the position closest to the center channel. Then, install the bottom column filler in the same manner.*



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