



SERVICE BULLETIN 346

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA
 Telephone: +1 304 728 7056 • technicalinquiry@royalvendors.com
 Toll-free in North America: 1 800 931 9214 • Fax: +1 304 725 4016
 Canada: +1 905 738 5777 • Mexico: +52 55 5203 6887
 Europe: +49 2158 95 1000 • Australia: +61 2 9890 5433

Page: 1 of 2

Date: 20 Dec 2016

Revision: 02

SUBJECT: Cooler Caster Kit Installation

MODELS: Royal Vendors Coolers

Number of
People
Required



KIT NUMBER

KIT DESCRIPTION

370049

Cooler Caster Kit

TOOLS REQUIRED: 1 ½" (38 mm) socket

ESTIMATED INSTALLATION TIME: <10 minutes



The following areas of this vender contain voltage which can cause serious injury or even death: the main power cord, supplying 115-230 VAC to the evaporator, EMI filter, refrigeration system, monitor, and computer; the power line from the EMI filter to the ballast and transformer; and the ballast, which can produce upwards of 600 volts. Remove all power from the vender before working in any of these areas.

Parts list for assembly 370049 Cooler Caster Kits:



A. Caster, swiveling (2)



B. Caster, swiveling, with brake (2)

INSTALLATION INSTRUCTIONS:

1. Using a forklift, lift the cooler to gain access to its levelling legs. **IMPORTANT NOTES:**
 - A. Always empty the cooler **completely** before lifting it.
 - B. Always lift the cooler from the rear. NEVER lift the cooler from the front.
 - C. Ensure that the forks are **between** the levelling legs.
 - D. Before lifting the cooler, tie it securely to the fork frame with a furniture strap.
 - E. When lifting the cooler, ensure that it is slightly tilted toward the forklift.
2. Using a 1½" (38 mm) socket, remove the levelling legs from the cooler.
3. Screw the casters in to the bottom of the cooler. **IMPORTANT NOTE: The brake wheels MUST be toward the front of the cooler, as shown in the photographs on page 2.**
4. Slowly lower the cooler to the ground.

In an effort to provide our customers with the latest information on our equipment, Royal Vendors sends service bulletins to customers using the original ship-to address or e-mail addresses, if supplied by our customers. We also post all service bulletins on our website at www.royalvendors.com. If for any reason a vender is moved to another location or is sold to another customer other than to whom Royal Vendors originally sent the machine, it is the responsibility of the original purchaser of the vender to notify the appropriate personnel of the service bulletin.

**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
 IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214**



SERVICE BULLETIN 346

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA
Telephone: +1 304 728 7056 • technicalinquiry@royalvendors.com
Toll-free in North America: 1 800 931 9214 • Fax: +1 304 725 4016
Canada: +1 905 738 5777 • Mexico: +52 55 5203 6887
Europe: +49 2158 95 1000 • Australia: +61 2 9890 5433

Page: 2 of 2

Date: 20 Dec 2016

Revision: 02

SUBJECT: Cooler Caster Kit Installation

MODELS: Royal Vendors Coolers



Caster with brake installed at front of cooler. To engage the brake, push down on the lever with a foot.

Caster without brake installed at rear of cooler.



IMPORTANT NOTE: Empty or loaded coolers may weigh several hundred pounds. Use extreme caution when lifting coolers to install casters. Ensure that all proper equipment is used. Follow all necessary safety precautions. Once casters have been installed, roll coolers very slowly to prevent tipping. The Cooler Caster Kit is only designed to be used on level surfaces. **DO NOT USE ON RAMPS OR INCLINED SURFACES!**

**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214**