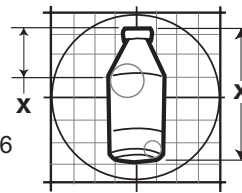




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Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776
Phone: (304) 728-7056 • Fax: (304) 725-6579



PAGE: 1 of 2
DATE: 8-15-05
REVISION: 04

PRODUCT NAME: 12 oz. Shamrock Farms (2005 design)
BOTTLER / COMPANY: Shamrock Farms Dairy
VOLUME: 12 oz. / 354 mL
PACKAGE TYPE: PET
HEIGHT: 6.77 in. / 172.0 mm
DIAMETER: 2.56 in. / 64.9 mm
WEIGHT: 0.86 lbs. / 0.39 kg
COUNTRY OF ORIGIN: USA



APPROVED VENDERS				
VENDER	RETAINERS		72" CAPACITY	
	Front	Rear	Front	Rear
Milk	See below	See below	25	25

KITS / PARTS: FRONT COLUMN: 332134 Shamrock Vend Kit Front 72 '05.
 REAR COLUMN: 332135 Shamrock Vend Kit Rear 72 '05.

INSTALLATION INSTRUCTIONS:

Note: The installation instructions provided below are written with the assumption that the previous 12 oz. Shamrock kit (see PVS 57) has already been installed.

FRONT COLUMN:

1. Remove the existing left product retainer and product retainer extrusion from the vender.
2. Attach the new extended retainer extrusion (from kit) to the new left product retainer from the kit. Also attach the retainer extrusion extension to the bottom of the left product retainer. Install the new left retainer in position 7. (See Figure 1.)
3. Remove the right product retainer from the column.
4. Install a center divider extrusion on the **left-hand side only**, as shown in Figure 2.
5. Attach a standard retainer extrusion (from kit) to the right product retainer.
6. Reinstall the right product retainer in position 10.
7. Load bottles with caps to the front, ensuring that the last bottle is to the right.

REAR COLUMN:

1. Place the column's backspacer assembly in position 1 (the first set of slots all the way in the rear of the column).
2. Attach the extended retainer extrusion (from kit) to the left product retainer (also from kit). Then, attach the retainer extrusion extension to the bottom of the left product retainer. Install the retainer in position 6. (See Figure 1.)
3. Install a center divider extrusion on the **left-hand side only**, as shown in Figure 2.
4. Attach a standard retainer extrusion (from kit) to the right product retainer (also from kit).
5. Install the right product retainer in position 9.
6. Load bottles with caps to the rear, ensuring that the last bottle is to the right.

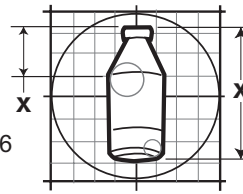
ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214



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Figure 1

Installing the
retainer extrusions

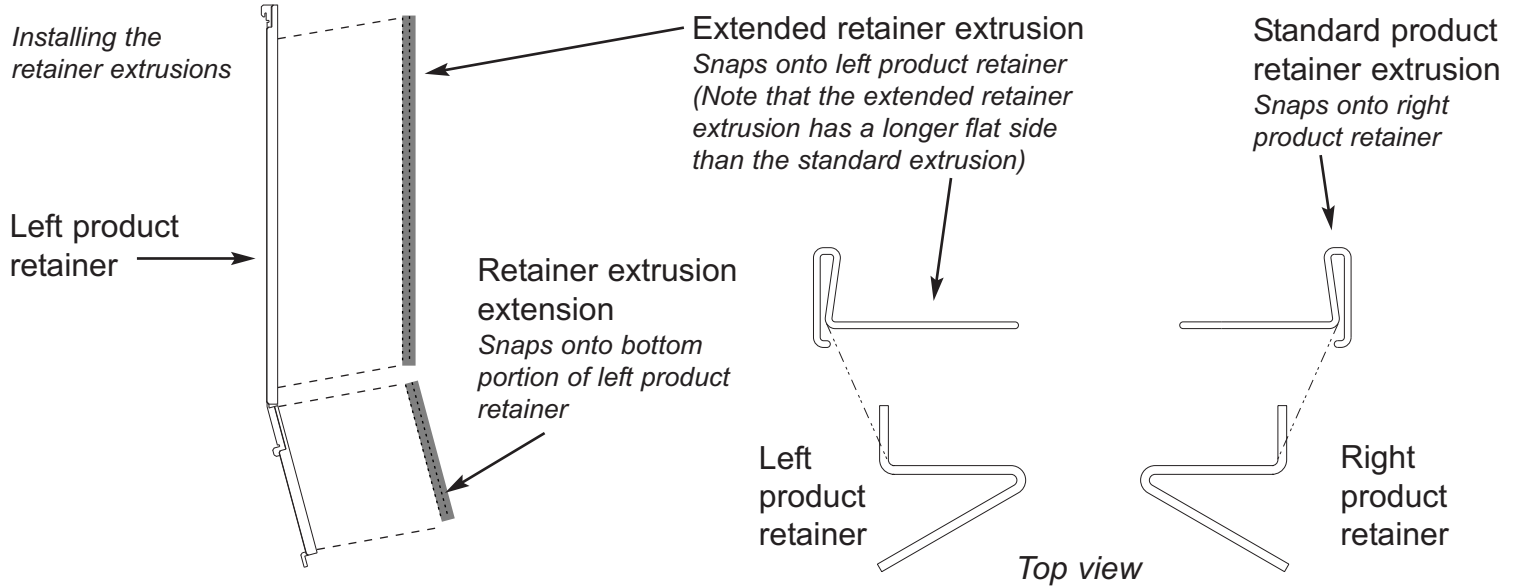
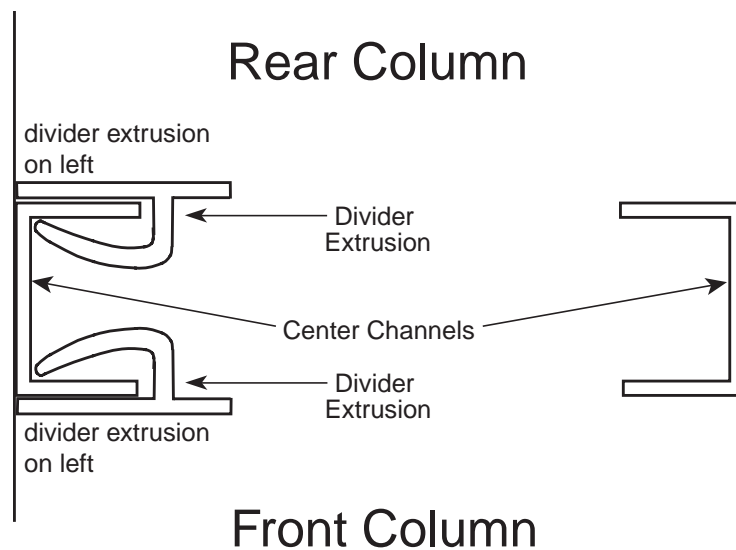


Figure 2

Center divider extrusion
as seen from above



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