



Helpful Hints

clear & easy

007

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426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA

Telephone: +1 304 728 7056 • Fax: +1 304 725 4016 • Toll-Free in North America: 1 800 931 9214 • technicalinquiry@royalvendors.com

SUBJECT: Installation of a New Vend Chain

Number of
People
Required



MODELS: Gill venders

PART NUMBER

DESCRIPTION

210730

Chain Assembly, Gill Wide

283710

Chain Assembly, Gill Narrow



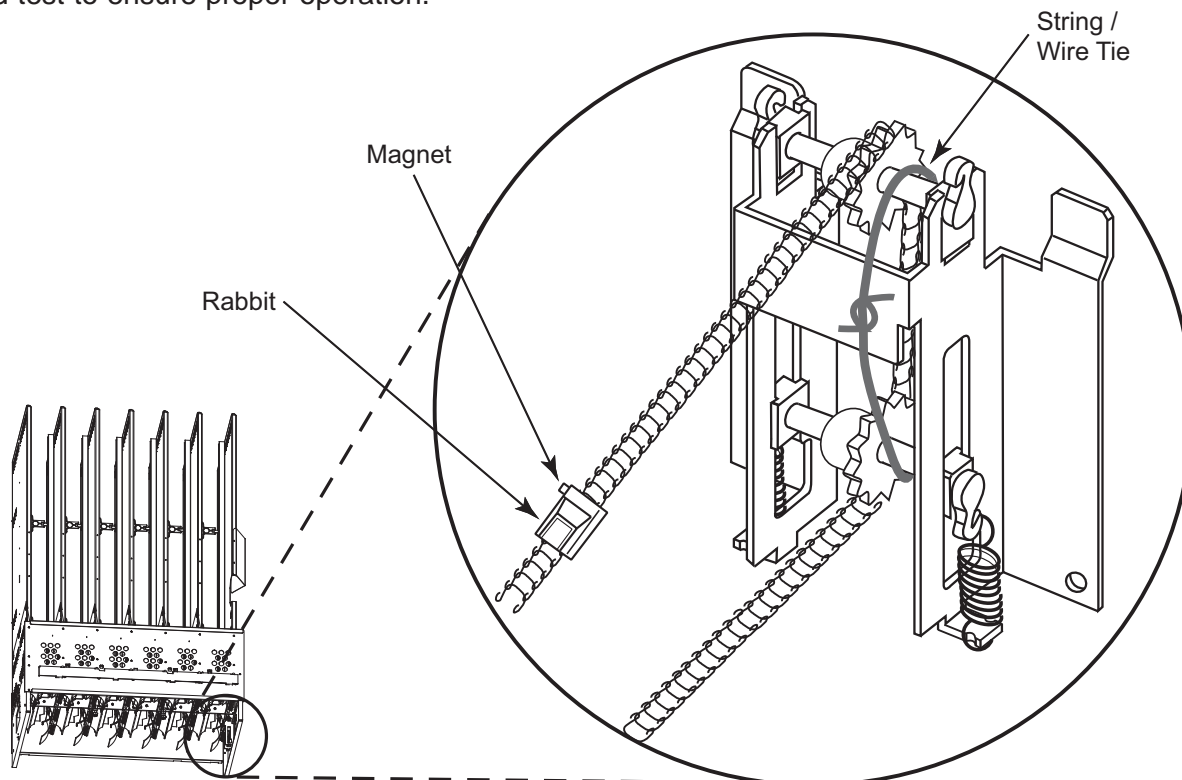
The following areas of this vender contain voltage which can cause serious injury or even death: the main power cord, supplying 115-230 VAC to the evaporator, EMI filter, and refrigeration system; the power line from the EMI filter to the ballast and transformer; and the ballast, which can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

TOOLS REQUIRED: Long wire tie, Phillips screwdriver

ESTIMATED TIME: 5 minutes

INSTRUCTIONS:

1. Use a wire tie, string, or similar tool, and wrap it around the two sprockets on the idler bracket. This will keep tension on the spring and keep the bracket from coming apart.
2. Remove the two screws from the bottom of the idler bracket, and remove the idler bracket from the outer column wall.
3. Remove the chain from the motor, and unwrap the chain from around the idler bracket.
4. Place the new chain around motor sprocket, and wrap it around the idler bracket, make sure the magnets face the rear of the machine and be sure there are no kinks in the chain.
5. Mount the idler bracket to the cabinet wall with the same two screws you removed earlier.
6. Remove the wire tie or whatever you used to hold the bracket together.
7. After the chain has been installed, hold down the door switch to make sure that the lead rabbit goes back to the home position.
8. Vend test to ensure proper operation.



**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
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