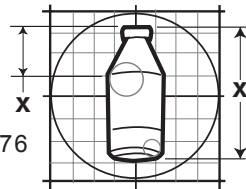




# 038

# Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776  
 Phone: (304) 728-7056 • Fax: (304) 725-6579



PAGE: 1 of 3
DATE: 10-11-04
REVISION: 06

**PRODUCT NAME:** Nesquik Milk  
**BOTTLER / COMPANY:** Nestlé USA Inc.  
**VOLUME:** 16 oz. / 473 mL  
**PACKAGE TYPE:** Plastic  
**HEIGHT:** 7.5 in. / 19.1 cm  
**WEIGHT:** 1.18 lbs. / 0.54 kg  
**DIAMETER:** 2.74 in. / 7.0 cm  
**COUNTRY OF ORIGIN:** USA

The Nesquik Vend Kits were developed to enhance the vending reliability of the 16 oz. Nesquik bottle. Royal Vendors has found through on-going testing of the Nesquik product that this package tends to become distorted depending on the production of the bottle, the length of time the package has been in the column, and the temperature of the package when vended. The set-up described in this specification takes all these issues into account to maximize the vending reliability of this package.



### APPROVED VENDERS

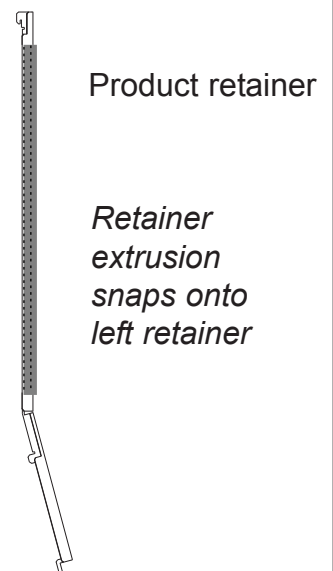
VENDER	RETAINERS		72" CAPACITY	
	Front	Rear	Front	Rear
Milk Vender	L6/R5	6	26	26

**Kits / Parts:** 332118 Nesquik Front Column Vend Kit (one per front column); 332119 Nesquik Rear Column Vend Kit (one per rear column); 827004 Anti-friction Sheet Silicone

### Installation Instructions:

1. Remove power from the vender by unplugging the vender's main power cord from the AC voltage source (outlet).
2. Remove all product from the columns to be converted.
3. Remove the rubber strip on the top left-side column wall which is used to secure product retainers.
4. **FRONT COLUMNS:** Remove the product retainers and the plastic baffle from the column. Install a bottle filler as shown in Figure 2. Install the filler plate by placing it all the way against the center divider channel, so that the filler plate's top tab slides into position 9 and the bottom tab slides securely into the square hole in the baffle nearest the divider. (See Figure 4.) Install an anti-friction sheet so that the top of the sheet is at the laser line on the filler plate, with the bottom portion of the sheet on the baffle. Apply a thin coat of silicone to the anti-friction sheet after it is installed. Attach one of the black extrusions from the kit to the left product retainer. (See Figure 1.) Install the left retainer in position 6 and the right product retainer in position 5.
- REAR COLUMNS:** Move the back spacer assembly all the way to the rear, and remove the plastic baffle from the column. Install a bottle filler as shown in Figure 2. Install the filler plate by placing the top tab in the position closest to the divider channel. Install an anti-friction sheet so that the top of the sheet is at the laser line on the filler plate, with the bottom portion of the sheet on the baffle. (See Figure 3.) Apply a thin coat of silicone to the anti-friction sheet after it is installed. Place the back spacer assembly in position 6.
5. Load bottles with caps alternating front to rear. (**Important:** See special loading instructions on page 3.)
6. Restore power to the vender by plugging the vender's main power cord into the AC voltage source (outlet).

**Figure 1**



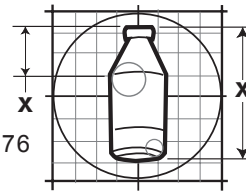
**ANY QUESTIONS???** CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT  
**CALL TOLL FREE (800) 931-9214**



# 038

## Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776  
Phone: (304) 728-7056 • Fax: (304) 725-6579



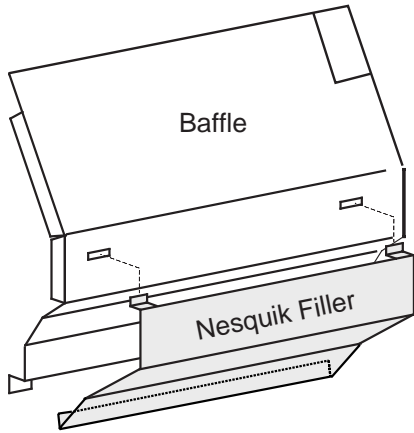
PAGE: 2 of 3

DATE: 10-11-04

REVISION: 06

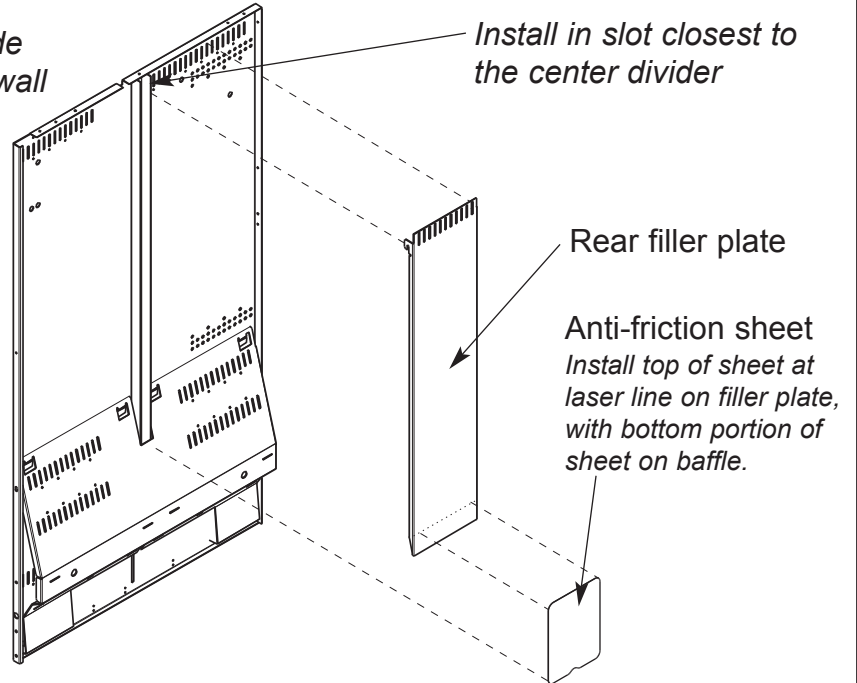
PRODUCT NAME: Nesquik Milk

**Figure 2**



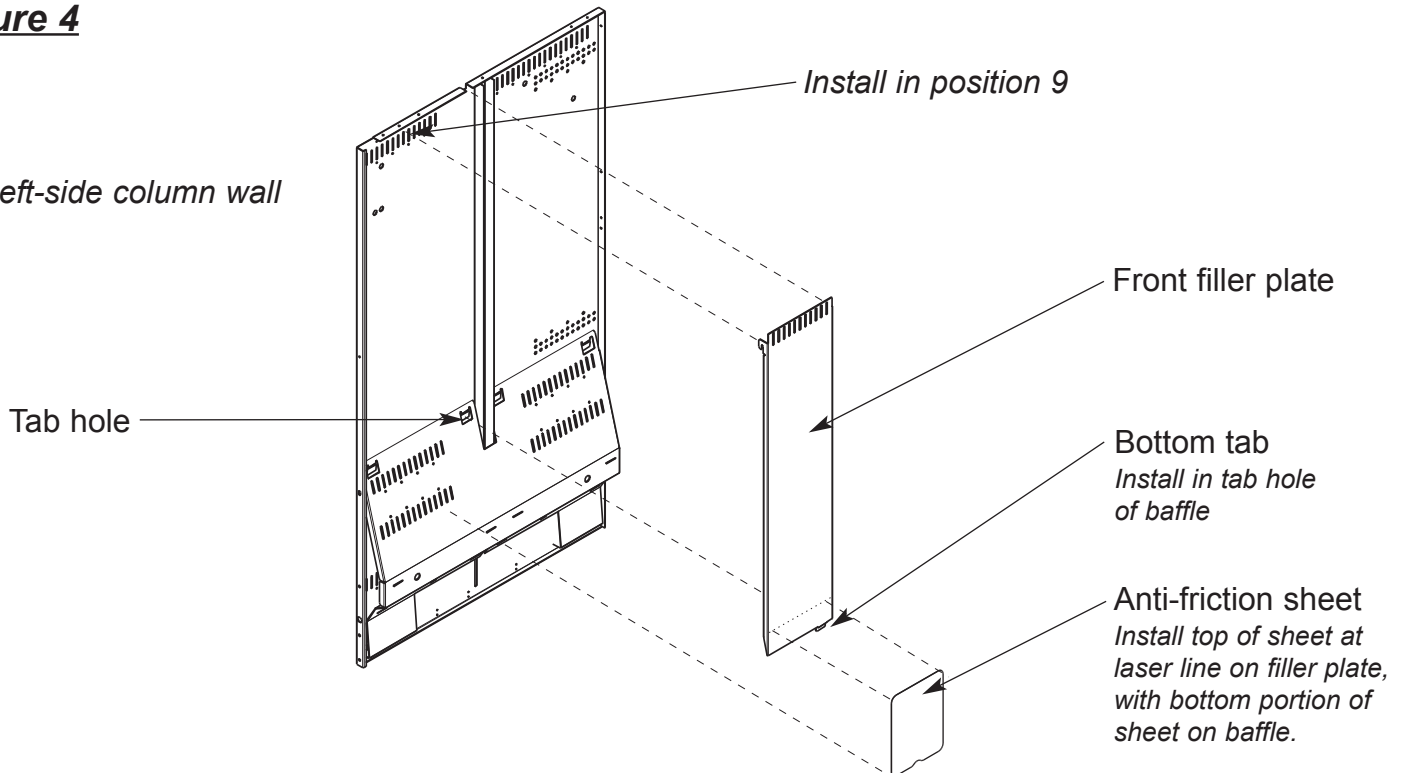
**Figure 3**

Right-side column wall



**Figure 4**

Left-side column wall



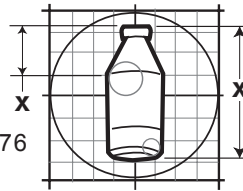
**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT  
CALL TOLL FREE (800) 931-9214**



# 038

## Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776  
Phone: (304) 728-7056 • Fax: (304) 725-6579



PAGE: 3 of 3

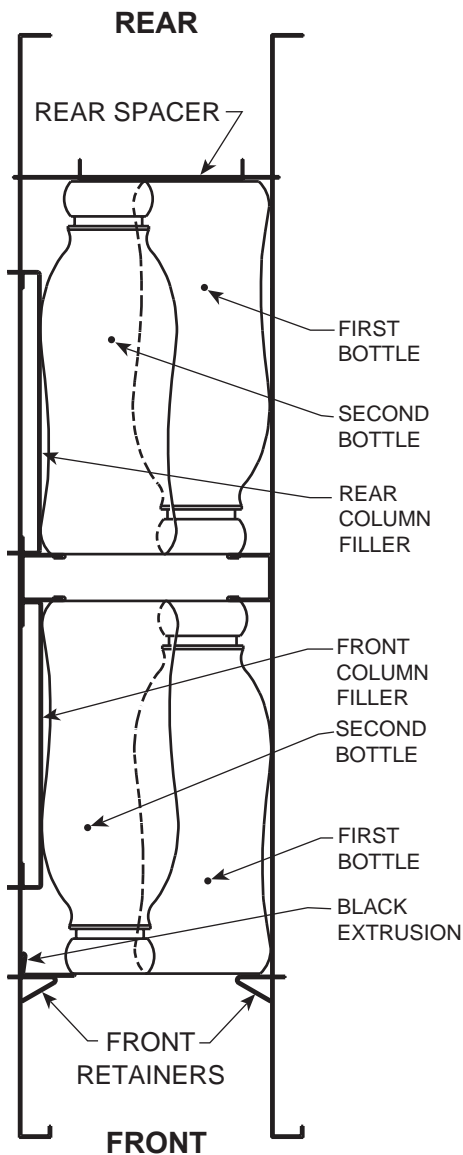
DATE: 10-11-04

REVISION: 06

PRODUCT NAME: Nesquik Milk

**Figure 5**

Top View



Properly loaded column



### NOTES:

- Care should be taken when loading product into the front and rear columns to prevent product migration.
- Rear column loading instructions:** Load first bottle with the cap to the front. Load second bottle with cap to the rear. Continue alternating caps while placing bottles with the caps to the rear on the left side of the column. Bottles with caps to the front will be on the right side of the column.
- Front column loading instructions:** Load first bottle with the cap to the rear. Load second bottle with cap to the front (behind the black extrusion). Continue alternating caps while placing bottles with the caps to the rear on the right side of the column. Bottles with caps to the front will be on the left side of the column.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT  
CALL TOLL FREE (800) 931-9214**