



SERVICE BULLETIN # 00277

426 INDUSTRIAL BOULEVARD • KEARNEYSVILLE WV 25430-2776 • USA
 Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 2
 DATE: 9-20-06
 REVISION: 00

SUBJECT: Installation of the Bottom Door Stop Assembly

of People
 Required



MODELS: Cold Drink RVV NG

Kit Number

Kit Description

356030

RVV NG Bottom Door Stop Assembly Kit

TOOLS REQUIRED: Drill with 7/32" (6 mm) bit, 3/8" (10 mm) wrench

ESTIMATED INSTALLATION TIME: 15 minutes

REASON FOR BULLETIN: Some Cold Drink models of the RVV NG do not have a door stop installed. On those venders, it is possible for the vender's door to open far enough to create a strain on the vender's harnessing. This bulletin describes the procedure for installing a door stop assembly on these venders.



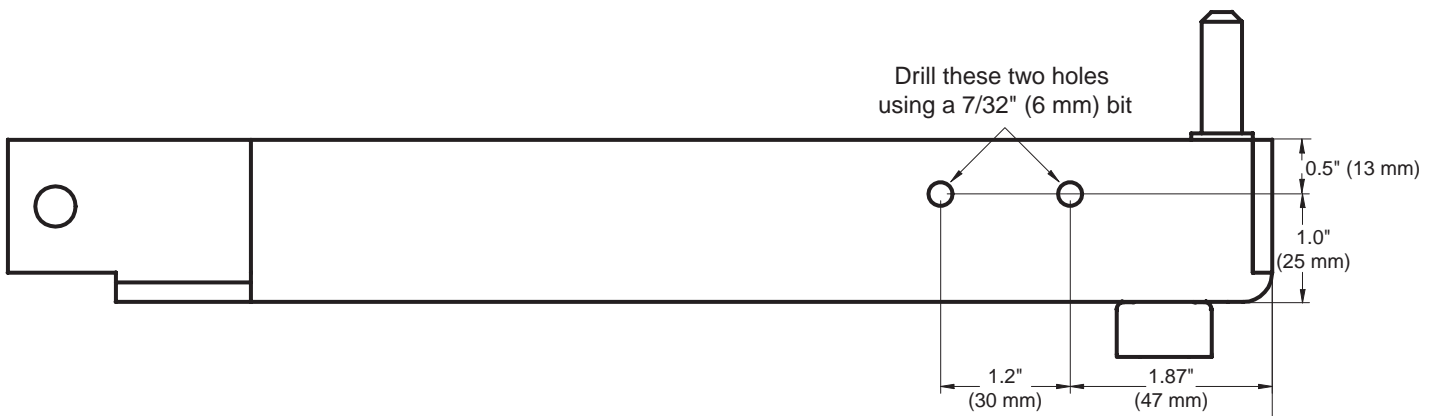
The following areas of this vender contain voltage which can cause serious injury or even death: the main power cord, supplying 110 VAC to the evaporator, EMI filter, and refrigeration system; the power line from the EMI filter to the ballast and transformer; and the ballast, which can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

INSTALLATION INSTRUCTIONS:

1. Remove power to the vender by unplugging the vender's main power cord from the AC voltage source (wall outlet).
2. Using a 7/32" (6 mm) bit, drill two holes in the vender's bottom hinge assembly at the locations shown in Figure 1.
3. Attach the bumper bracket to the bottom door hinge as shown in Figure 2. Tighten the screws with a 3/8" (10 mm) wrench.
4. Insert the plastic push rivet into the hole in the bumper bracket as shown in Figure 3.
5. Restore power to the vender by inserting the vender's main power cord into the AC voltage source (wall outlet).

Figure 1

OUTSIDE VIEW OF BOTTOM HINGE ASSEMBLY



In an effort to provide our customers with the latest information on our equipment, Royal Vendors sends service bulletins to customers using the original ship-to address or e-mail addresses, if supplied by our customers. We also post all service bulletins on our website at www.royalvendors.com. If for any reason a vender is moved to another location or is sold to another customer other than to whom Royal Vendors originally sent the machine, it is the responsibility of the original purchaser of the vender to notify the appropriate personnel of the service bulletin.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
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Figure 2

Attach the bumper bracket to the bottom door hinge assembly using the screws provided in the kit. Tighten the screws with a 3/8" (10 mm) wrench.

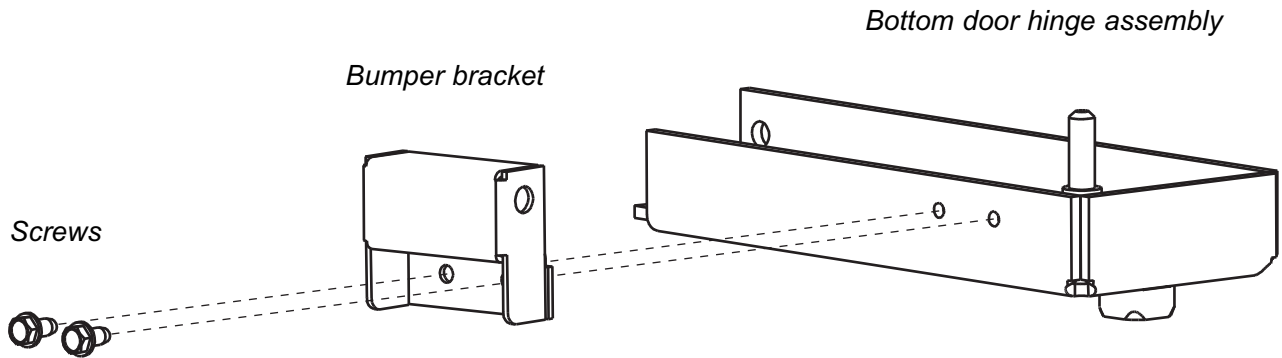
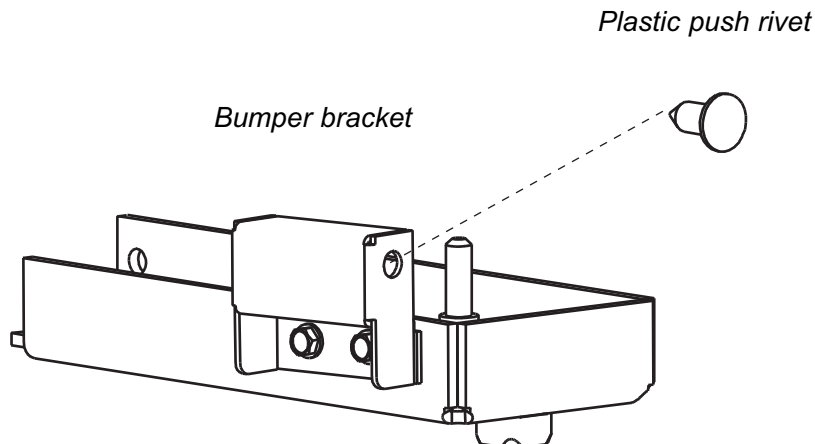


Figure 3

Completely insert the plastic push rivet into the hole in the bumper bracket as shown.



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