




SERVICE BULLETIN # 00252

426 INDUSTRIAL BOULEVARD • KEARNEYSVILLE WV 25430-2776 • USA
Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

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| PAGE: 1 of 2 |
| DATE: 7-6-04 |
| REVISION: 00 |

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|--|---|
| SUBJECT: Installing the Shorter T-handle Stud | # of People Required  |
| MODELS: RVV | |

| Kit Number | Kit Description |
|------------|-------------------------------|
| 337022 | Shorter T-handle Stud Kit RVV |

TOOLS REQUIRED: Pliers (for removing clips)

ESTIMATED INSTALLATION TIME: 3 minutes

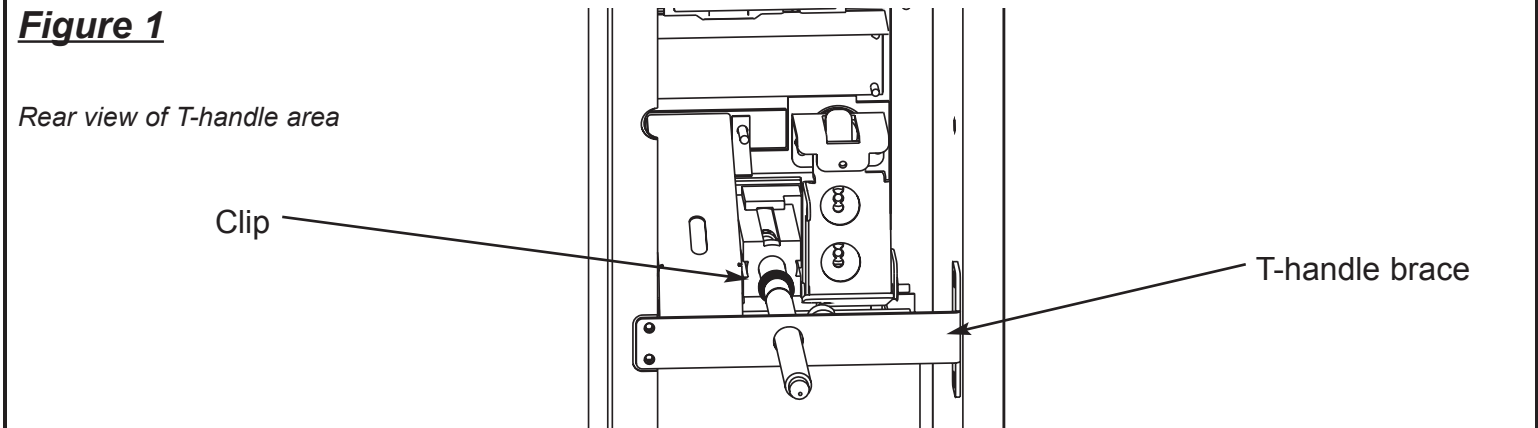
REASON FOR BULLETIN: The Shorter T-handle Stud was designed for installation in Royal Vision Venders (RVV) before serial number 200419MA00001 to lessen the number of turns needed to completely shut and seal the door. This bulletin explains the proper procedure for installing this stud.

INSTALLATION INSTRUCTIONS:

Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (wall outlet).

1. Remove the clip that secures the washer and spring behind the T-handle housing. (See Figure 1.)
2. Slide the T-handle assembly out from the front of the door. **Note:** Be careful to hold the T-handle straight with the stud, or else the pin which secures the stud in the T-handle will fall out.
3. Carefully angle the stud so that it can be removed from the T-handle. Remove the pin, spring, hex washer, and clip from the stud.
4. Attach the clip (from the previous step) to the new stud in the notch shown in Figure 2. Then, put on the hex washer, spring, and pin.
5. Carefully insert the stud into the T-handle at an angle while holding the pin secure. One end of the pin should fit into the groove inside the T-handle. (See Figure 3.)
6. Insert the T-handle assembly into the T-handle housing.
7. Install the spring and washer on the stud. Push the assembly through the T-handle brace. Snap the clip in the notch closest to the T-handle housing.

Figure 1



In an effort to provide our customers with the latest information on our equipment, Royal Vendors sends service bulletins to customers using the original ship-to address or e-mail addresses, if supplied by our customers. We also post all service bulletins on our website at www.royalvendors.com. If for any reason a vender is moved to another location or is sold to another customer other than to whom Royal Vendors originally sent the machine, it is the responsibility of the original purchaser of the vender to notify the appropriate personnel of the service bulletin.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214**



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Figure 2

T-handle stud

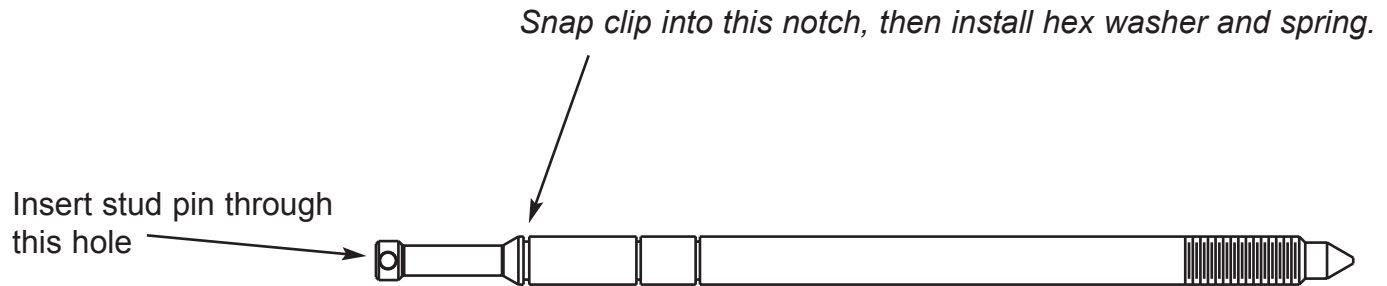
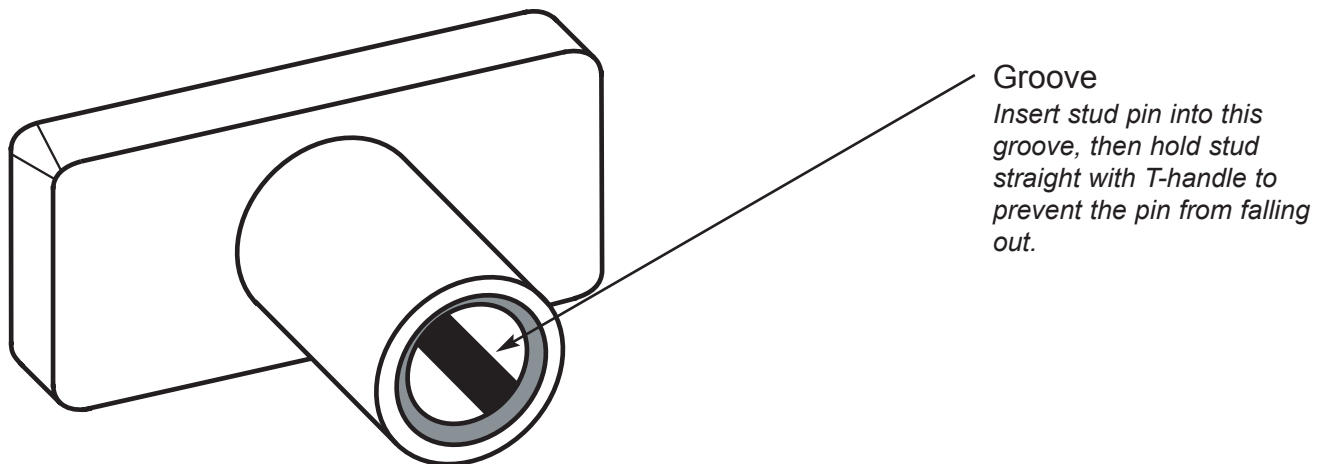


Figure 3

Groove in T-handle



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