



# SERVICE BULLETIN # 00238

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 2

DATE: 7-8-03

REVISION: 00

**SUBJECT:** Bottle Lift Kit Installation

**MODELS:** Merlin HVV

# of People  
Required



**Kit Number**

**Kit Description**

335710

Bottle Lift Kit

**TOOLS REQUIRED:** Phillips screwdriver

**ESTIMATED INSTALLATION TIME:** 10 minutes (product removed from vender)

**Reason for Kit:** This kit is designed to prevent bottles from standing up before they exit the port door.

### **Kit Installation Instructions:**

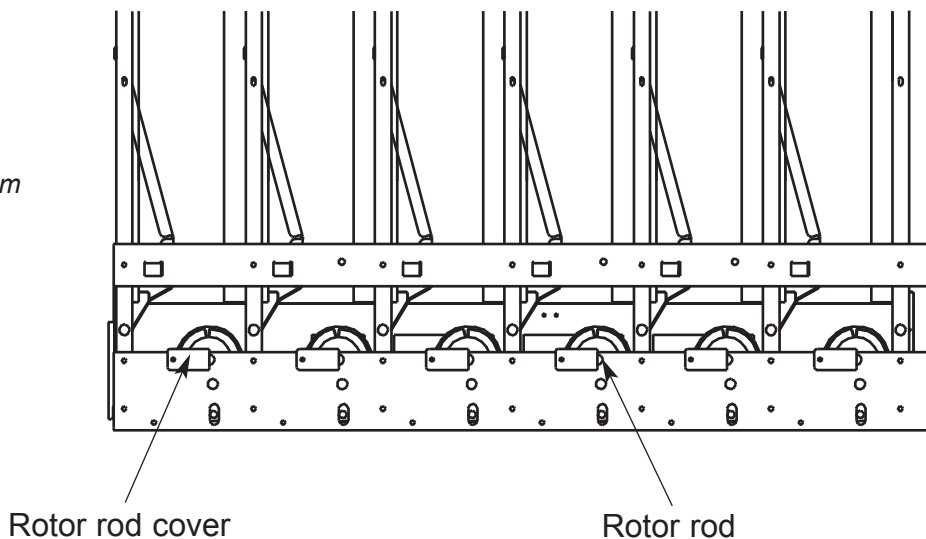
Before working on the vender, remove power to it by unplugging the vender's main power cord from the AC voltage power source.

**Note:** Before installing the kit, all product must be removed from columns 2-5 and 8-11.

1. Loosen the screws that hold the rotor rod covers in place. (see Figure 1)
2. Remove the rods that hold the rotor assemblies in columns 2, 3, 4, and 5.
3. Install the bottle lift plate so that it fits between the front rotor assemblies and the center support bar. (See Figures 2 & 3)
4. Reinsert the rotor rods, and tighten the screws for the rotor rod covers.

**Figure 1**

Front of vend mechanism assembly (stack)



**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT  
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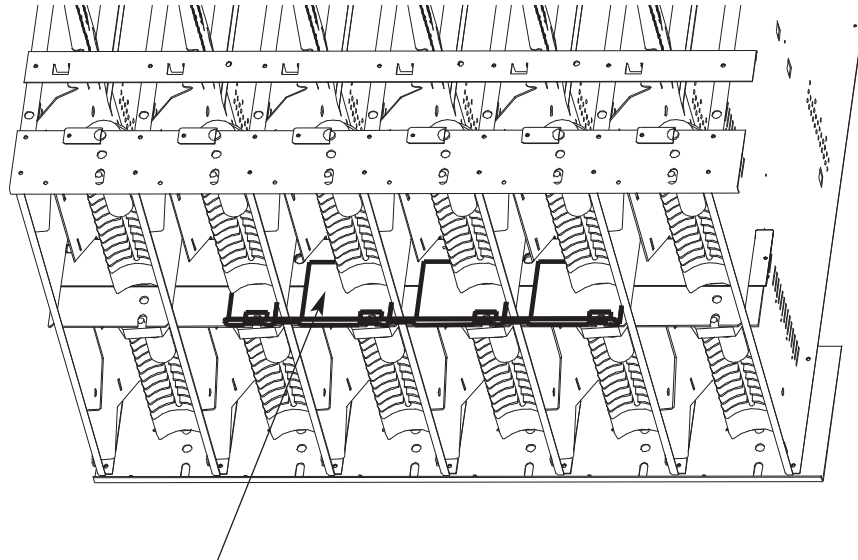
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**Figure 2**

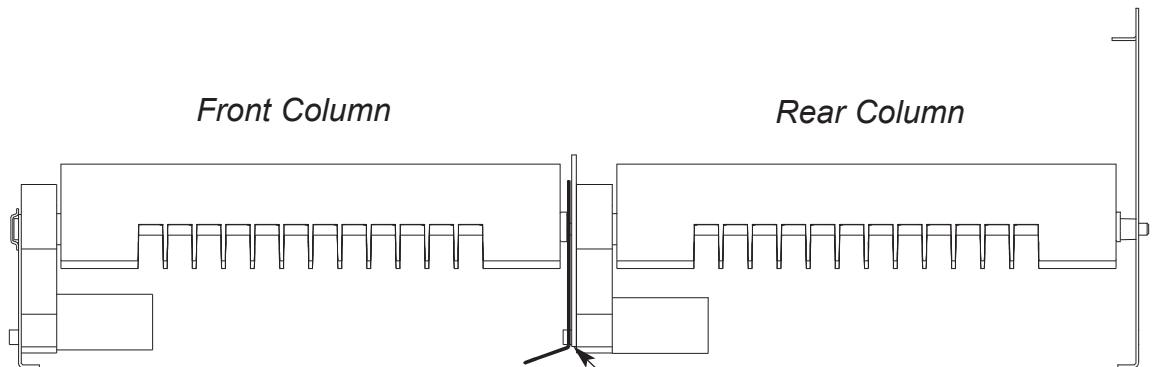
Underside of vend mechanism assembly (stack)



Bottle Lift

**Figure 3**

Interior side view of lower vend mechanism assembly (stack)



Bottle Lift

Center Support

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