



SERVICE BULLETIN # 00226

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 2

DATE: 7-25-02

REVISION: 03

SUBJECT: Installing an old-style door on a new-style (29" base) cabinet

of People
Required



MODELS: GIII Landscape


Tools Required: 3/8 & 7/16 Deep Sockets, 8" extension, Wrench Handle, Phillips Screw Driver, Power Drill w/ 1/2" drill bit

Estimated Installation Time: 15 Min.

REASON FOR BULLETIN: Beginning the 1st of April, 2001, all GIII venders have a new 29" base. As a result of the new base, the position of the levelling legs has changed and the hinges are modified. This bulletin is to show how to hang an old-style door on the new style 29" base cabinet. **NOTE:** The following instructions were written assuming that the 29" cabinet is already equipped with the compatible top and bottom hinges and the new style (shorter) left vandal panel. Read instructions completely before attempting installation.

INSTRUCTIONS:

1. Remove power from vender by unplugging vender's main power cord from the AC voltage power source.
2. Remove the bottom hinge bracket from the base plate and set aside for step 7.
3. Adjust front-leveling legs so that the tops of the leveling legs are flush with the top of the base plate. (See Fig. 2)
4. Remove the fluorescent bulbs from the door that is to be installed.
5. Position the door in front of the vender so that it is oriented in a typical open position at roughly 90 degrees to the cabinet. (see fig. 2)
6. Make sure the plastic Nyliner bushings are installed on both top and bottom hinge-pins prior to door installation.
7. Install the bottom hinge on the door by inserting its pin into the (hinge) hole in the bottom of the door.
8. Tilt the top of the door towards the vendor and align the hole in the hinge bushing (in the door top) with the pin on the top hinge. Now, in one motion, slide the door up onto the top hinge while pivoting the bottom of the door (and bottom hinge bracket) into its proper position as the bracket clears the top of the base-plate.
9. Bolt down the bottom hinge bracket with the two 1/4 - 20 bolts that were removed in step 2, using 3/8" wrench.
10. Using 9/16" socket and 8" extension, install the retaining nut on the top hinge-pin (from inside door).
11. Gently close the door until the left door panel just meets the side pin on the U-hinge.
12. Use a center punch to mark the center-point for a 1/2"-clearance hole in the left door panel, and then drill the hole. A larger hole can be drilled if necessary, but if the hole is properly located, 1/2" is sufficient. (see Fig. 1)
13. Adjust the latch-strike for proper stud alignment.
14. Connect all wires and harnesses from the door, to the cabinet.
15. Re-install fluorescent bulbs.



The following areas of this vender contain voltage which can cause serious injury or even death: the main power cord, supplying 110 VAC to the evaporator fan motor, EMI filter, and refrigeration system; the power line from the EMI filter to the ballast and transformer; and the ballast, which can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

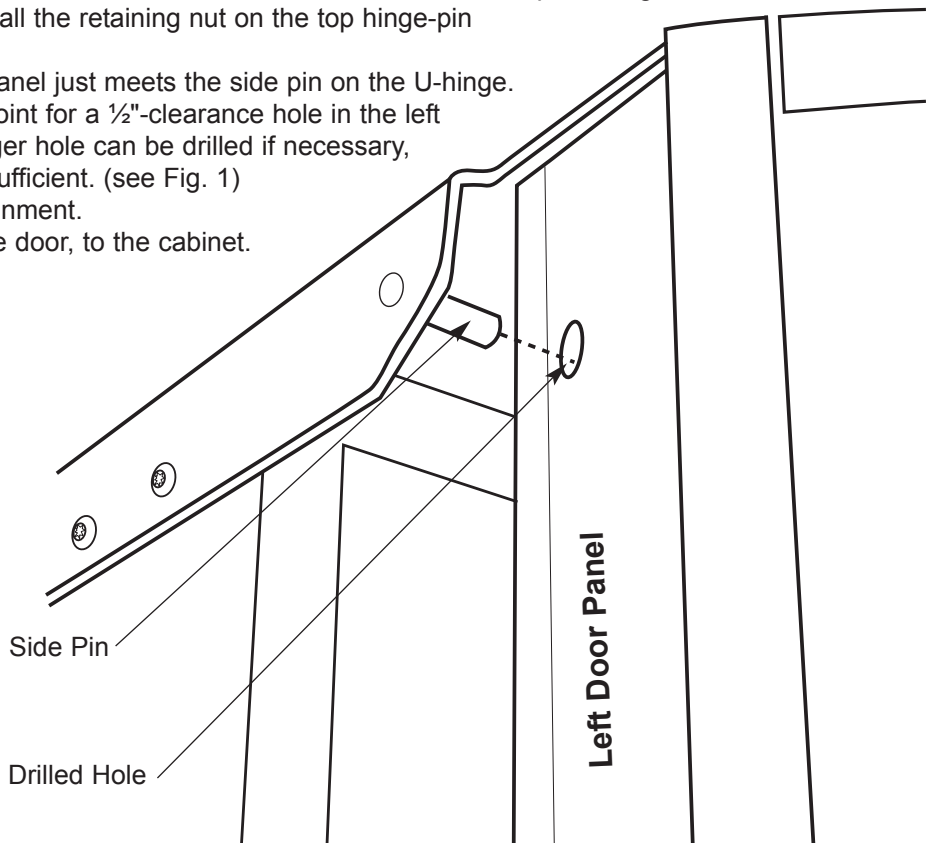


Figure 1

ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214



SERVICE BULLETIN # 00226

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

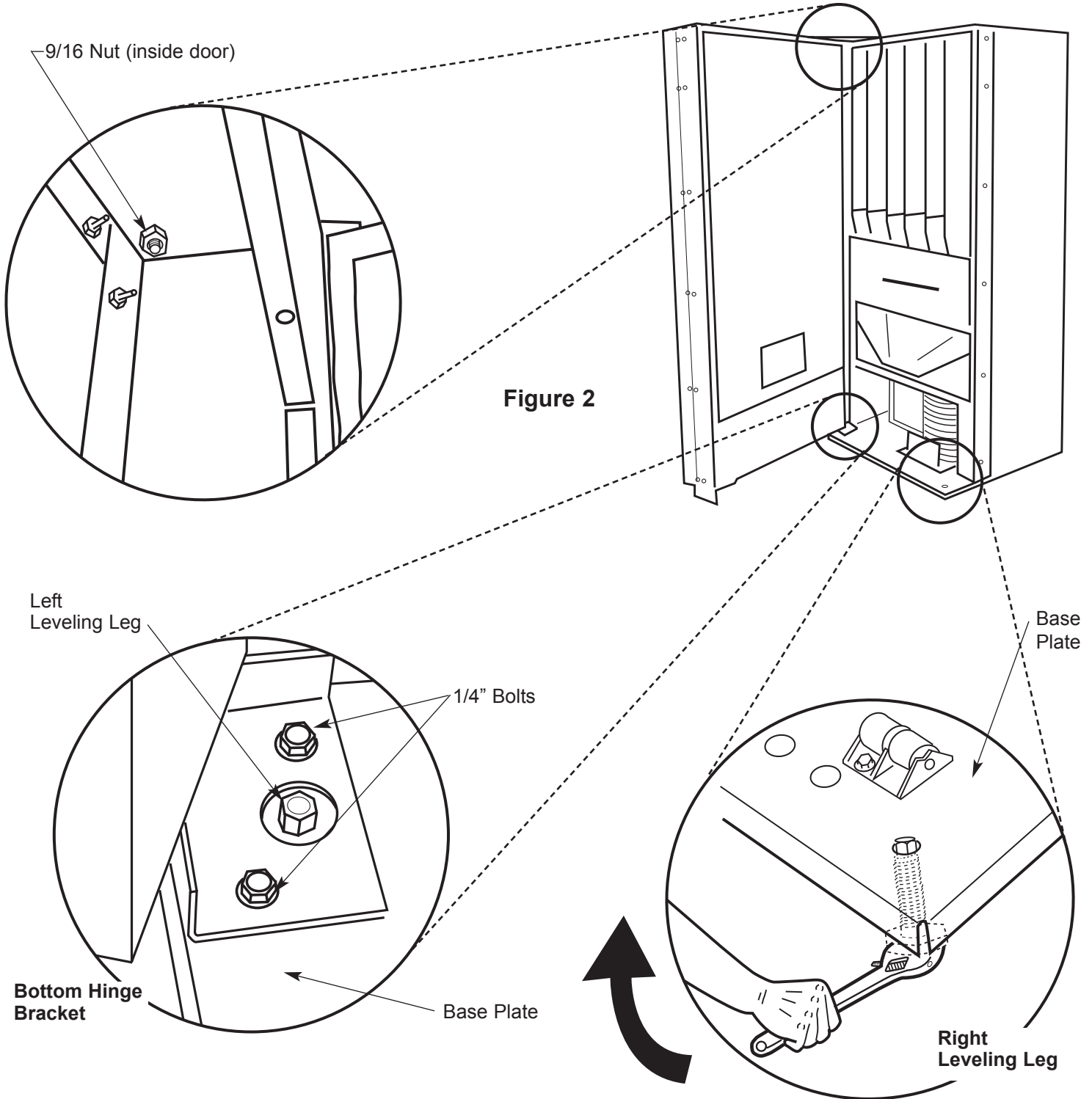
PAGE: 2 of 2

DATE: 7-25-02

REVISION: 03

SUBJECT: Installing an old-style door on a new-style (29" base) cabinet

MODELS: Gill Landscape



ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214