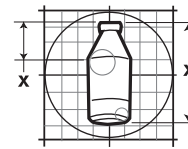




168 Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA
Telephone: +1 304 728 7056 • technicalinquiry@royalvenders.com
Toll-free in North America: 1 800 931 9214 • Fax: +1 304 725 4016
Canada: +1 905 738 5777 • Mexico: +52 55 5203 6887
Europe: +49 2158 95 1000 • Australia: +61 2 9890 5433



PRODUCT NAME: 8 oz Nesquik (Ribbed)
BOTTLER / COMPANY: Nestlé USA, Inc.
VOLUME: 8 oz. / 236 mL
PACKAGE TYPE: PETE
HEIGHT: 5.46 in. / 138.6 mm
DIAMETER: 2.39 in. / 60.6 mm
WEIGHT: 0.60 lbs. / 0.27 kg
COUNTRY OF ORIGIN: USA

APPROVED VENDERS

VENDER	RETAINERS		72" CAPACITY	
	Front	Rear	Front	Rear
MIV Airflow* / Milk	9	9	24	24
MIV (regular)	10	10	24	24

* - Serial number 200422XX00001 and after.

KITS / PARTS: FRONT COLUMNS: 8 oz Nesquik Ribbed Bottle Kit, Front (256158);
REAR COLUMNS: 8 oz Nesquik Ribbed Bottle Kit, Rear (256159).

INSTALLATION INSTRUCTIONS

Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (outlet).

- Remove all product from the column(s) to be converted.
- FRONT COLUMNS: Remove the product retainers from the column.
- Mount a Milk Filler (256101) on the baffle, as shown in Figure 1.
- Install the 250 mL extrusion (815375). Slide this extrusion all the way down until the angle is flush with the column baffle. (Refer to Figure 2.)
- Attach one divider extrusion (815214) to the right side of the center channel. (See Figure 3.) Pull this extrusion down to the bottom of the column, but above the funnel angle.
- FRONT COLUMNS: Attach a retainer extrusion (815256) to the right-side product retainer. (See Figure 4.) Install the retainers in position 9 (200422 and after) or position 10 (200421 and before).
REAR COLUMNS: Place the backspacer assembly in position 9 (200422 and after) or position 10 (200421 and before).
- Loading:**
FRONT COLUMNS: On the initial product fill, load the first bottle with the cap to the back on the right side of the column, and reverse the direction of the second bottle so it is loaded on the left side with the cap to the front. Continue alternating bottle directions, such that the caps are always to the back on the right-side packages within the column and the caps are to the front on the left-side packages within the column. (Refer to Figure 5.)
REAR COLUMNS: On the initial product fill, load the first bottle with the cap to the front on the right side of the column, and reverse the direction of the second bottle so it is loaded on the left side with the cap to the rear. Continue alternating bottle directions, such that the caps are always to the back on the left-side packages within the column and the caps are to the front on the right-side packages within the column. (Refer to Figure 5.)

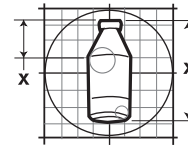


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PRODUCT NAME: 8 oz Nesquik (Ribbed)

Figure 1.
Milk filler installation.

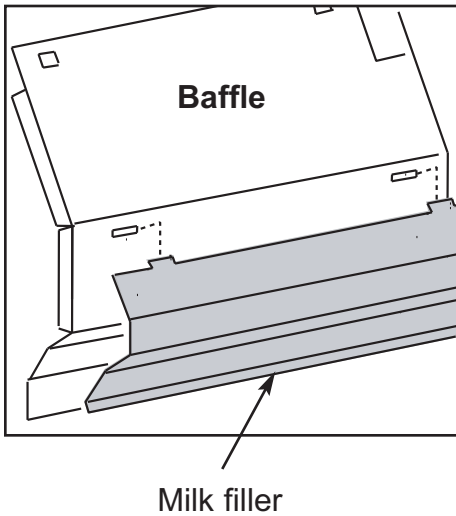


Figure 2.
250 mL extrusion installation.

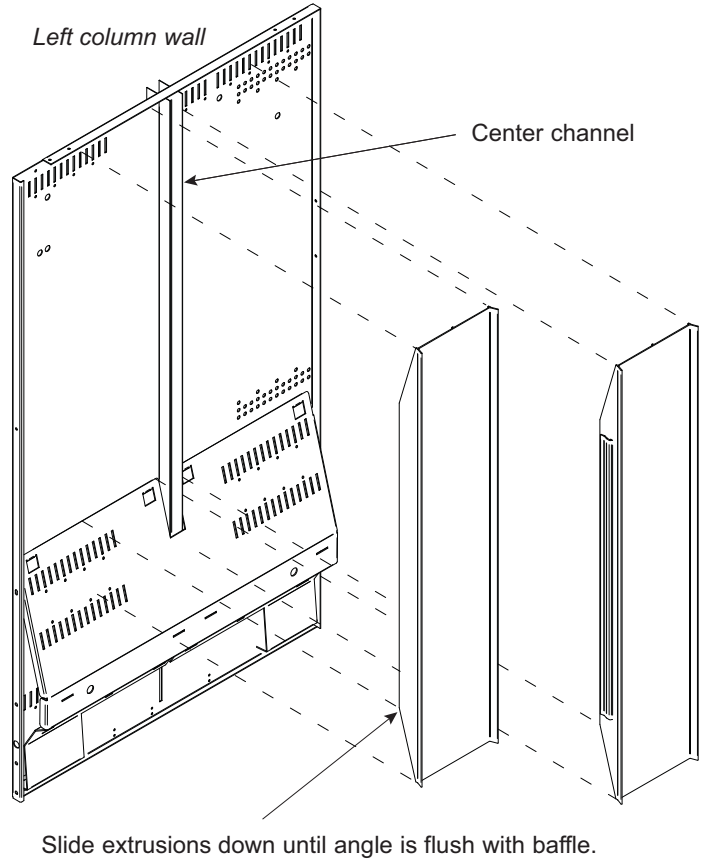


Figure 3.
Divider extrusion installation.

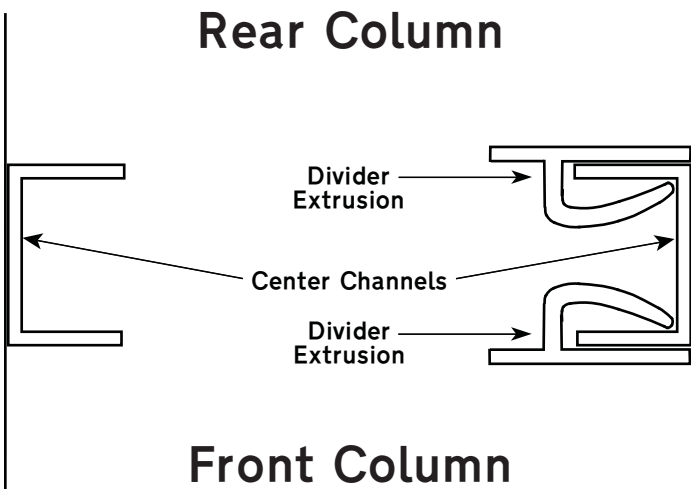
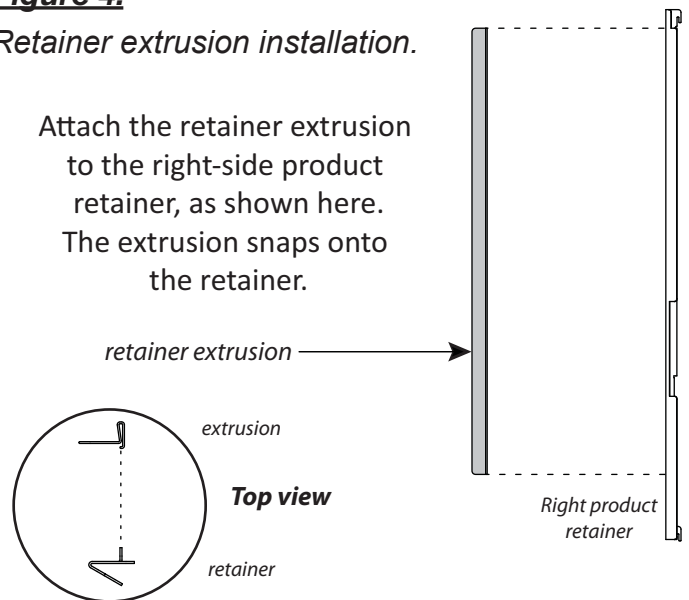


Figure 4.
Retainer extrusion installation.

Attach the retainer extrusion to the right-side product retainer, as shown here. The extrusion snaps onto the retainer.

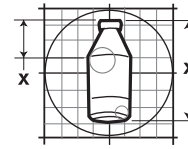


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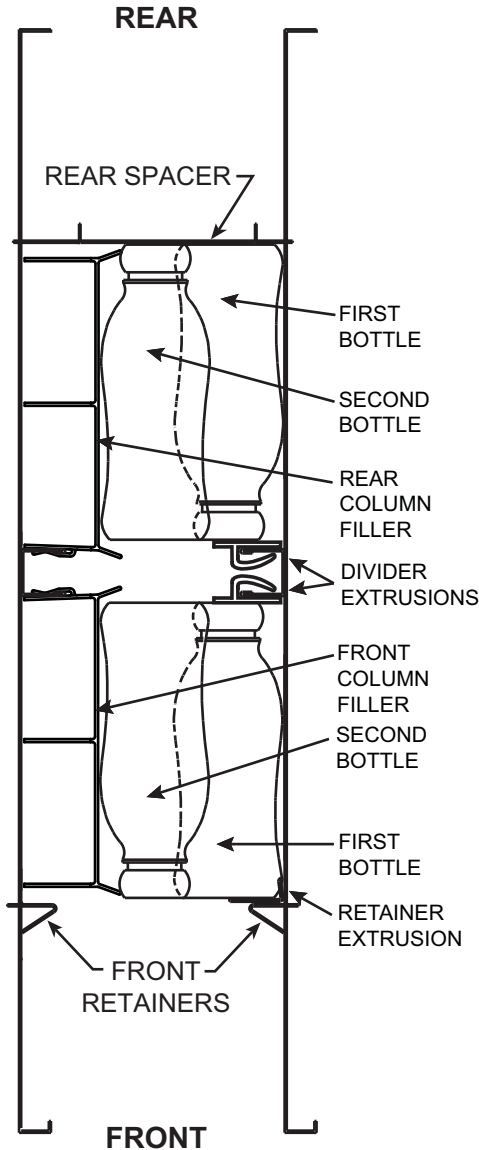


PRODUCT NAME: 8 oz Nesquik (Ribbed)

Figure 5.

Loading procedure.

Top View



Rear column properly loaded



NOTES:

1. Care should be taken when loading product into the front and rear columns to prevent product migration or other vending errors. Do not exceed recommended loading capacity.

2. **Rear column loading instructions:** On the initial product fill, load the first bottle with the cap to the front on the right side of the column, and reverse the direction of the second bottle loaded so it is loaded on the left side with the cap to the back. Continue alternating bottle directions, such that the caps are always to the front on the right-side packages within the column. Each time the column is filled, the last package should be on the left side with the cap towards the back.

3. **Front column loading instructions:** On the initial product fill, load the first bottle with the cap to the back on the right side of the column, and reverse the direction of the second bottle loaded so it is loaded on the left side with the cap to the front. Continue alternating bottle directions, such that the caps are always to the back on the right-side packages within the column. Each time the column is filled, the last package should be on the left side with the cap towards the front.



Front column properly loaded



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