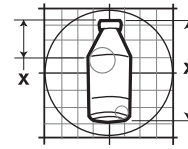




166 Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA
 Telephone: +1 304 728 7056 • technicalinquiry@royalvenders.com
 Toll-free in North America: 1 800 931 9214 • Fax: +1 304 725 4016
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Date: 12 Nov 09

Revision: 00

PRODUCT NAME: 20 oz SoBe LifeWater "Twist" Bottle
BOTTLER / COMPANY: South Beach Beverage Co., Inc.
VOLUME: 20 oz. / 591 mL
PACKAGE TYPE: PET
HEIGHT: 7.71 in. / 195.8 mm
DIAMETER: 2.89 in. / 73.3 mm
WEIGHT: 1.50 lbs. / 0.68 kg
COUNTRY OF ORIGIN: USA



APPROVED VENDERS

VENDER	RETAINERS		79" CAPACITY	
	Front	Rear	Front	Rear
MIV Airflow*	8	5	27	27
MIV (regular)	9	6	27	27
TDV	8	7	27	54
RVV NG	N/A	N/A	7	N/A

* - Serial number 200422XX00001 and after.

KITS / PARTS: No kits / parts required.

INSTALLATION INSTRUCTIONS

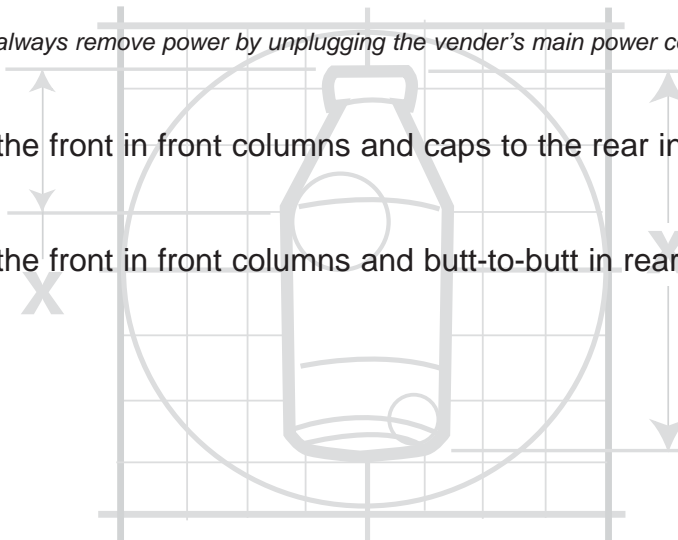
Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (outlet).

MERLIN IV:

Load bottles with caps to the front in front columns and caps to the rear in rear columns.

TDV:

Load bottles with caps to the front in front columns and butt-to-butt in rear columns.



**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
 IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214**