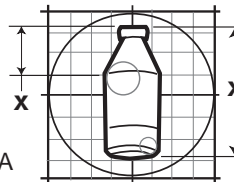




151

Package Vending Specification



Page: 1 of 2

Date: 11 Aug 08

Revision: 00

426 Industrial Boulevard • Kearneysville WV 25430-2776 • USA

Telephone: +1 304 728 7056 • Fax: +1 304 725 4016 • www.royalvendors.com

PRODUCT NAME: 16 oz SoBe Lean bottle
BOTTLER / COMPANY: South Beach Beverage Co., Inc.
VOLUME: 16 oz. / 473 mL
PACKAGE TYPE: PET
HEIGHT: 7.95 in. / 201.8 mm
DIAMETER: 2.71 in. / 68.8 mm
WEIGHT: 1.15 lbs. / 0.52 kg
COUNTRY OF ORIGIN: USA

APPROVED VENDERS

VENDER	RETAINERS		79" CAPACITY	
	Front	Rear	Front	Rear
MIV Airflow*	8	N/A	28	N/A
MIV (regular)	9	N/A	28	N/A
TDV	8	12	30	60
RVV NG	N/A	N/A	8	N/A

* - Serial number 200422XX00001 and after.

KITS / PARTS: **Merlin IV:** FRONT COLUMNS: 332144 SoBe Lean Bottle Kit M4 Front. **TDV:** FRONT COLUMNS: 296096 SoBe Lean Bottle Kit TDV Front. **REAR COLUMNS:** None required. **RVV NG:** None required.

INSTALLATION INSTRUCTIONS

Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (outlet).

MERLIN IV, FRONT COLUMNS:

NOTE: This package is not vendible in rear columns of the Merlin IV vender.

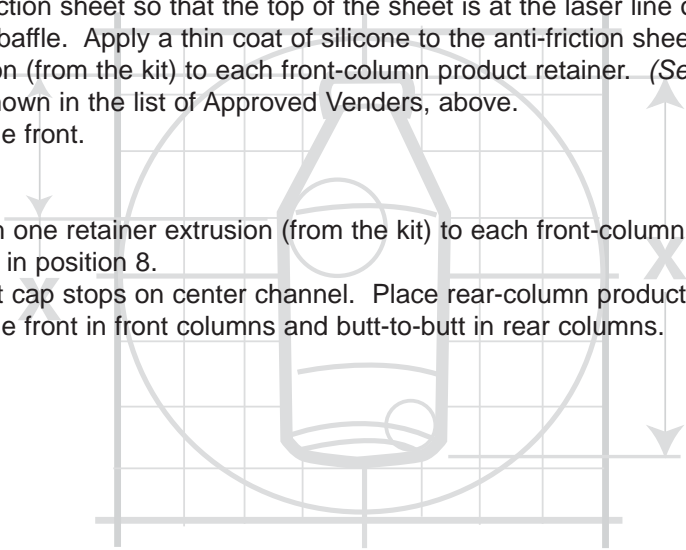
1. Install the filler plate (from the kit) by placing it all the way against the center divider channel, so that the filler plate's top tab slides into position 9 and the bottom tab slides securely into the square hole in the baffle nearest the divider. (See Figure 1.) Install an anti-friction sheet so that the top of the sheet is at the laser line on the filler plate, with the bottom portion of the sheet on the baffle. Apply a thin coat of silicone to the anti-friction sheet after it is installed.
2. Attach one retainer extrusion (from the kit) to each front-column product retainer. (See Figure 2.) Install the product retainers in the positions shown in the list of Approved Venders, above.
3. Load bottles with caps to the front.

TDV:

1. FRONT COLUMNS: Attach one retainer extrusion (from the kit) to each front-column product retainer. (See Figure 2.) Install the product retainers in position 8.
2. REAR COLUMNS: Pull out cap stops on center channel. Place rear-column product retainers in position 12.
3. Load bottles with caps to the front in front columns and butt-to-butt in rear columns.

RVV NG:

No special instructions.

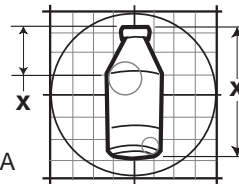


ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214



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Page: 2 of 2

Date: 11 Aug 08

Revision: 00

PRODUCT NAME: 16 oz SoBe Lean bottle

Figure 1

Left-side column wall

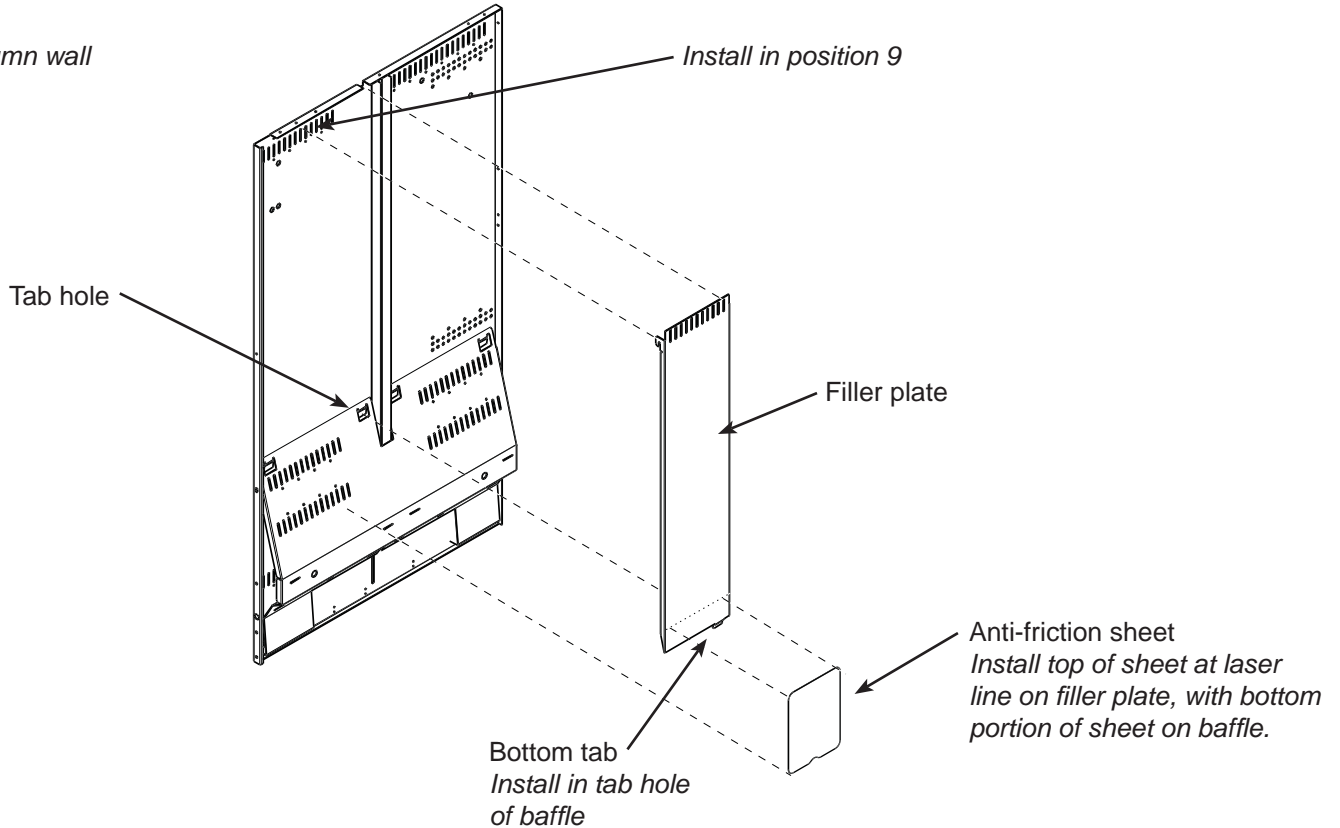
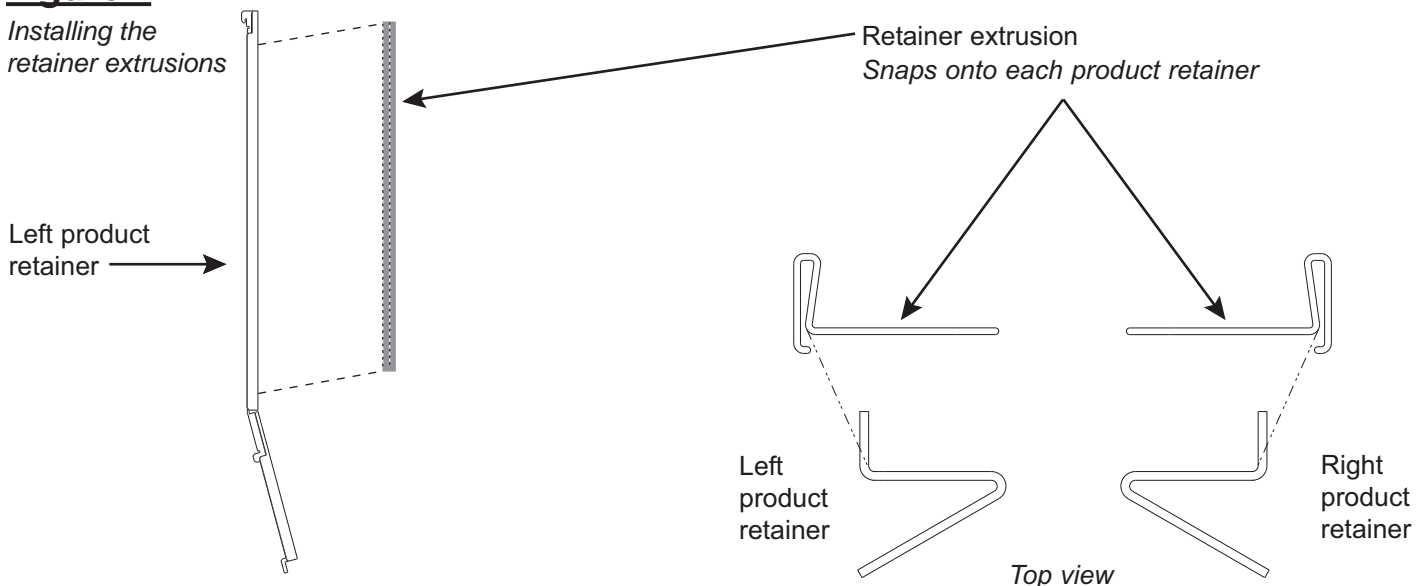


Figure 2

Installing the retainer extrusions



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