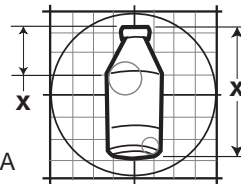




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Package Vending Specification



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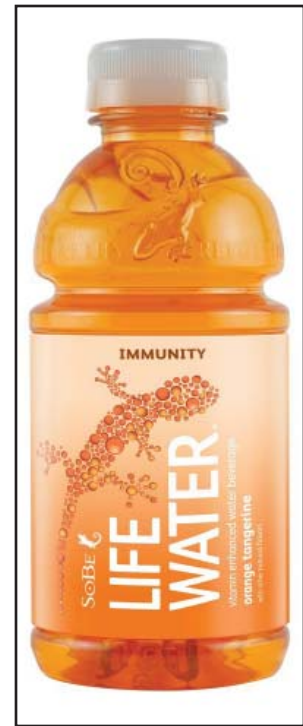
Telephone: +1 304 728 7056 • Fax: +1 304 725 4016 • www.royalvendors.com

PRODUCT NAME: 12 oz SoBe Life Water bottle
BOTTLER / COMPANY: South Beach Beverage Co., Inc.
VOLUME: 12 oz. / 355 mL
PACKAGE TYPE: PET
HEIGHT: 6.29 in. / 159.9 mm
DIAMETER: 2.61 in. / 66.2 mm
WEIGHT: 0.85 lbs. / 0.39 kg
COUNTRY OF ORIGIN: USA

APPROVED VENDERS

VENDER	RETAINERS		79" CAPACITY	
	Front	Rear	Front	Rear
MIV Airflow*	9	3	32	32
MIV (regular)	10	4	32	32
TDV	13	19	32	64
RVV NG	N/A	N/A	8	N/A

* - Serial number 200422XX00001 and after.



KITS / PARTS: **Merlin IV:** FRONT COLUMNS: 12 oz SoBe Life Water Kit, MIV, Front (79": 256145; 72": 257145); REAR COLUMNS: 12 oz SoBe Life Water Kit, MIV, Rear (79": 256146; 72": 257146).
TDV: None required. **RVV NG:** None required.

INSTALLATION AND LOADING INSTRUCTIONS

Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC voltage source (outlet).

MERLIN IV:

1. Remove all product from the column or columns that are to be converted.
2. Install the small package filler, as shown in Figure 1.
3. Install one center divider extrusion on each side of the center channel, as shown in Figure 3.
4. FRONT COLUMNS: Attach one retainer extrusion to each front column product retainer, as shown in Figure 2. Install the product retainers in the positions shown in the list of Approved Venders, above.
5. Load bottles with caps to the front in front columns and caps to the rear in rear columns.

TDV:

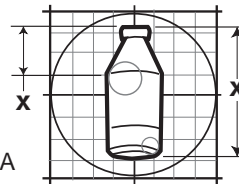
Load bottles with caps to the front in front columns and butt-to-butt in rear columns.

**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
 IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214**



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PRODUCT NAME: 12 oz SoBe Life Water bottle

Figure 1.

Small package filler installation

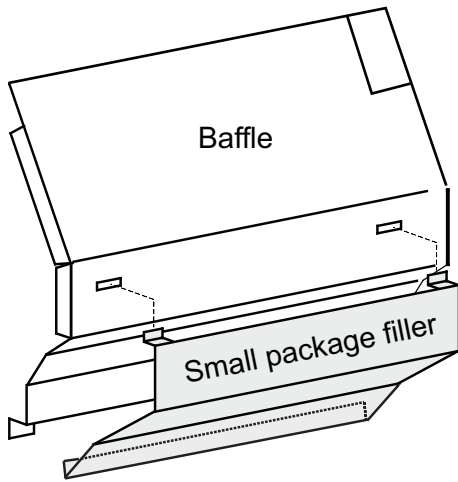


Figure 2.

Retainer extrusion installation

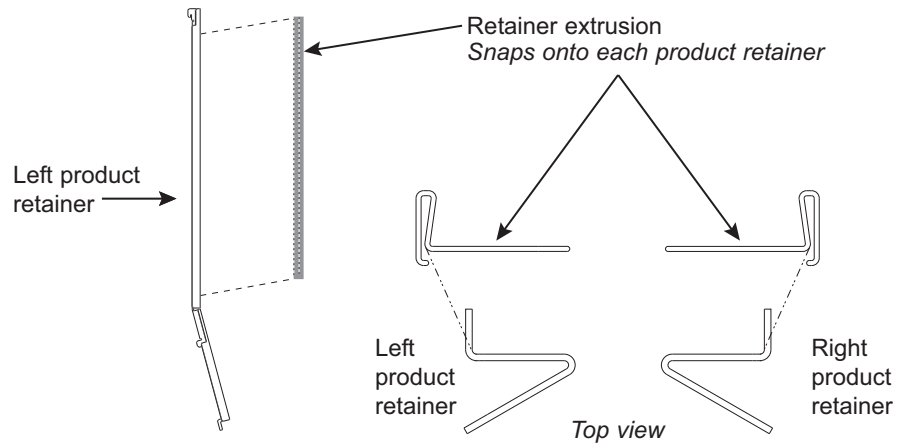
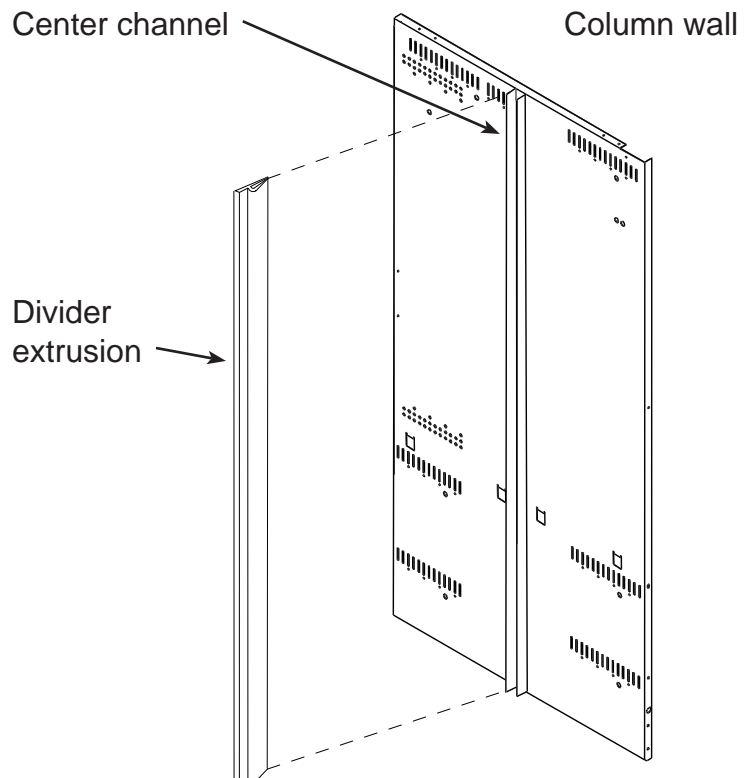
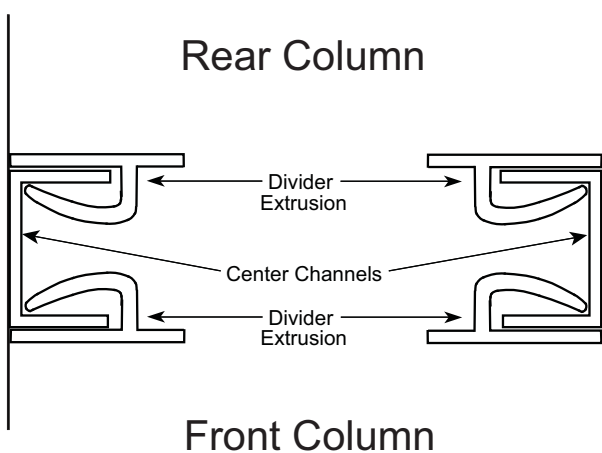


Figure 3.

Center divider extrusion installation



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