



SERVICE BULLETIN # 00111

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 2

DATE: 6-19-02

REVISION: 05

SUBJECT: Installation of New Evaporator Fan Motor Mounting Bracket Assembly

MODELS: All Models

KIT NUMBER

KIT DESCRIPTION

010064

Evaporator Mounting Bracket Assembly



The following areas of this vender contain voltage, which can cause serious injury or even death. The main power cord, supplying 110 VAC to the evaporator, EMI filter, and refrigeration system. The power line from the EMI filter to the ballast and transformer. The ballast can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

Reason For Fix: To reduce the evaporator fan motor noise & improve on old fix, the "Holland Fix" kit (now obsolete).

Instructions:

1. Remove power from vender by unplugging vender's main power cord from the AC voltage power source.
2. Remove the vender's can chute assembly. (if it is an electronic vender with a digital display make sure that the chute sensor attached to the bottom of the can chute is not pulled loose.)
3. Remove evaporator cover (held on by clips)
4. Unplug the evaporator fan motor lead, which can be found to the left of the evaporator inside the cooling section of the cabinet. To ease removal of the evaporator fan motor pull the fan motor lead through the black plastic grommet in the evaporator fan shroud.
5. Remove the Phillips head screw attaching the green ground wire to the bracket / cabinet.
6. Remove the 1/4 - 20 bolt attaching the bracket to the cabinet.
7. Remove the fan motor assembly from the cabinet by pulling the motor assembly through the fan shroud and over the evaporator.
8. Remove the fan motor / blade assembly from the fan plate by removing the three #8-32 x 3/8" sems screws attaching the fan motor to the fan plate.
9. Of the parts in the kit, mount the Fan Plate to the Fan Mounting Bracket using the three #8-32 x 3/8" Machine Screws and the three Well Nuts (as shown on page 2 of this bulletin.).
10. Mount the fan motor to the fan plate using the old #8-32 x 3/8" sems screws as shown on page 2 of this bulletin.
11. Replace the entire fan motor assembly back in the cabinet, plug the evaporator fan lead back in and install the remainder of the parts as removed in the first six steps.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214**



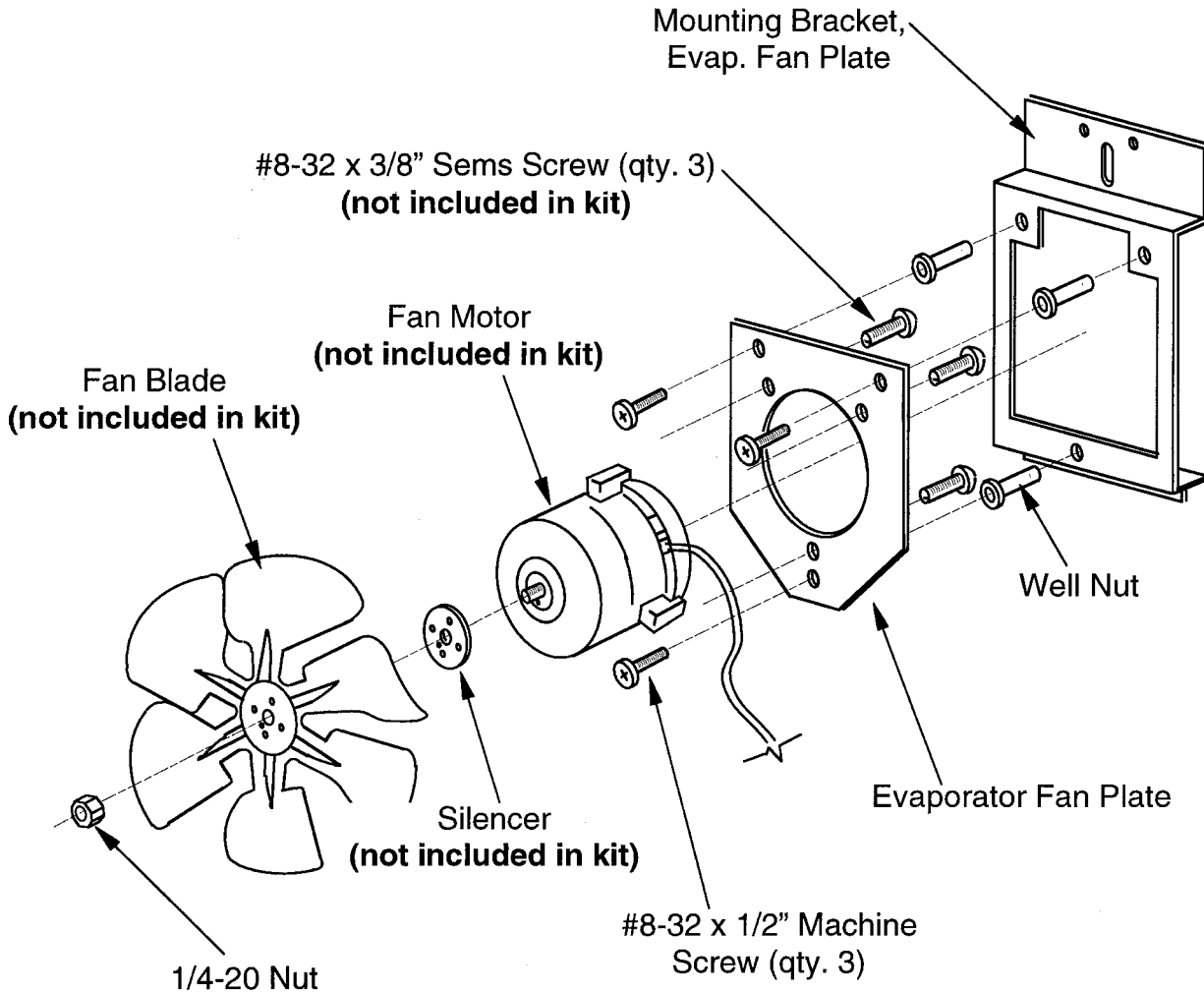
SERVICE BULLETIN # 00111

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430
Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 2 of 2
DATE: 6-19-02
REVISION: 05

SUBJECT: Installation of New Evaporator Fan Motor Mounting Bracket Assembly

MODELS: All Models



(not included in kit)
 Use with LOC-TITE permanent
 threadlocker 262
 (contact Royal Vendors)
 Use on motor shaft in moderation

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
 CALL TOLL FREE (800) 931-9214**