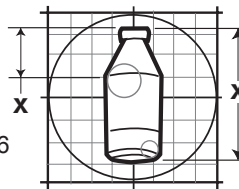




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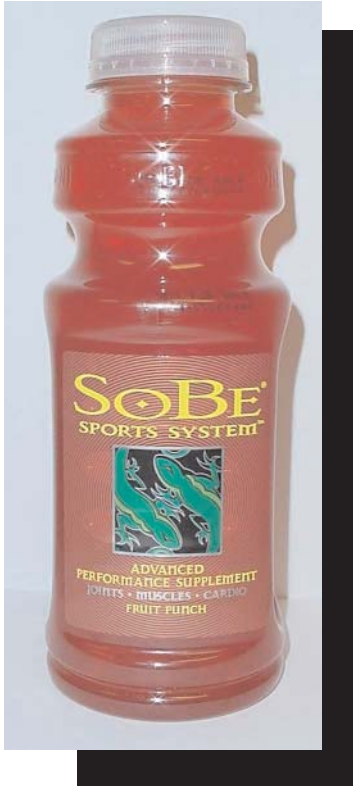
Package Vending Specification

426 Industrial Boulevard • Kearneysville WV 25430-2776
 Phone: (304) 728-7056 • Fax: (304) 725-6579



PAGE: 1 of 1
DATE: 9-10-04
REVISION: 00

PRODUCT NAME: 20 oz SoBe Sports System
BOTTLER / COMPANY: South Beach Beverage Company
VOLUME: 20 oz. / 591 mL
PACKAGE TYPE: PET
HEIGHT: 6.91 in. / 17.5 cm
DIAMETER: 2.93 in. / 7.4 cm
WEIGHT: 1.42 lbs. / 0.64 kg
COUNTRY OF ORIGIN: USA



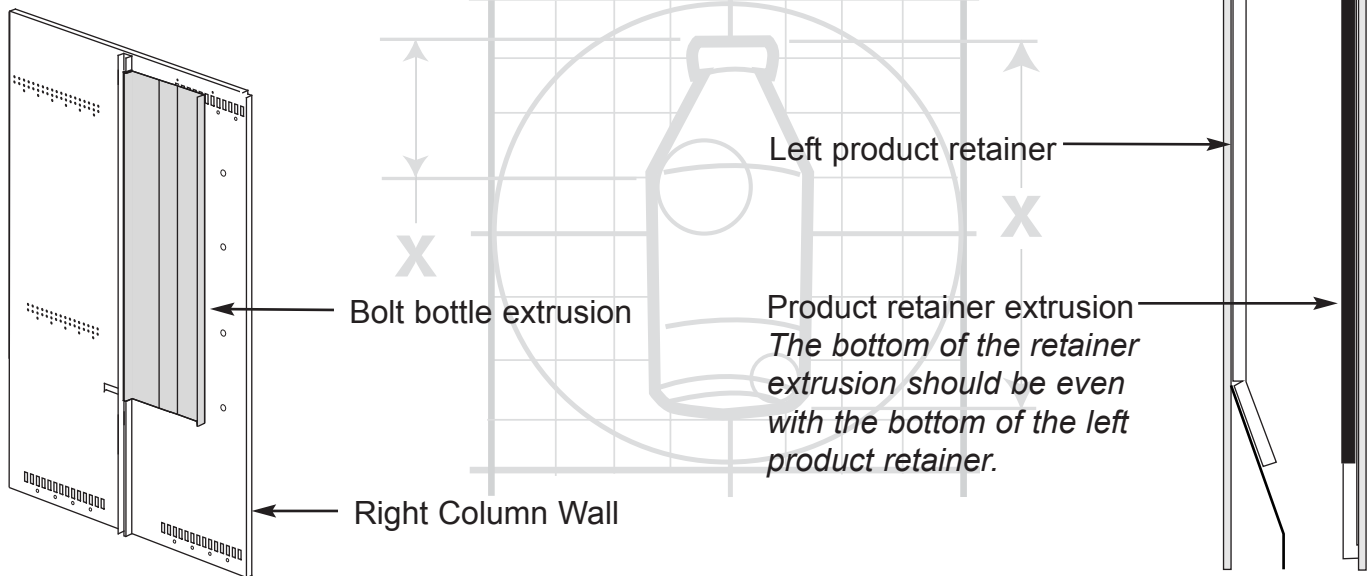
APPROVED VENDERS				
VENDER	RETAINERS		79" CAPACITY	
	Front	Rear	Front	Rear
MIV Airflow*	L7/R5	See below	26	26
MIV (regular)	L9/R6	See below	27	27

* - Serial number 200422XX00001 and after.

KITS / PARTS: **FRONT COLUMNS:** Bolt bottle extrusion (79": p/n 815294; 72": p/n 815295), product retainer extrusion (79": p/n 815256; 72": p/n 815255).
REAR COLUMNS: Left product retainer (79": p/n 810093; 72": p/n 810095).

SPECIAL INSTRUCTIONS: **FRONT COLUMNS:** Install Bolt bottle extrusion on the right side of the column, and push it all the way to the top of the column. Attach one product retainer extrusion to the right-side product retainer only. Place it so that the bottom of the retainer extrusion is straight across from the bottom of the left-side product retainer. Load bottles with caps to the front. **REAR COLUMNS:** Install left product retainer in position 8, counting from the rear. Place the backspacer in position 5. Load bottles with caps to the rear.

Front View



ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214