



SERVICE BULLETIN # 00102

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 2

DATE: 6-19-02

REVISION: 03

SUBJECT: Installation of Key Switch Lock Kit for Electro-Mechanical Venders

MODELS: Electro-Mechanical Venders

KIT NUMBER	KIT DESCRIPTION
012151	Switch Lock Kit (Electro-Mechanical Venders)



The following areas of this vender contain voltage, which can cause serious injury or even death. The main power cord, supplying 110 VAC to the evaporator, EMI filter, and refrigeration system. The power line from the EMI filter to the ballast and transformer. The ballast can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

Instructions:

1. Unplug Vender.
2. Locate the 15-way mate-n-lok connector in the lower right-hand of the main door. Unplug the (2) mating 15-way connectors.
3. Slit the tubing that enclosed the main door harness back approximately 2". This will give the installer better access to the needed wire.
4. Locate the following wire according to the models listed below:
 - a. For the following models, locate wire #45: 482, 352, 448, 376, 328, 444, 372, 416, 350, 305
 - b. For the following models, locate wire #34: 282, 246, 186, 310, 270, 200
5. Cut the identified wire approximately 2 1/2" away for the 15-way connector. Strip both ends of the cut wire approximately 3/8".
6. Using the enclosed in-line splices, splice (1) of the cut wires to (1) of the wires in the enclosed key switch lead. Repeat process for the other two wires.
7. Locate desired position for the key switch lock. Drill a 3/4" dia. hole an dmount in position using enclosed nut. Plug harness to key switch lock.
8. This kit will cut off power to door through the key switch lock.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214**



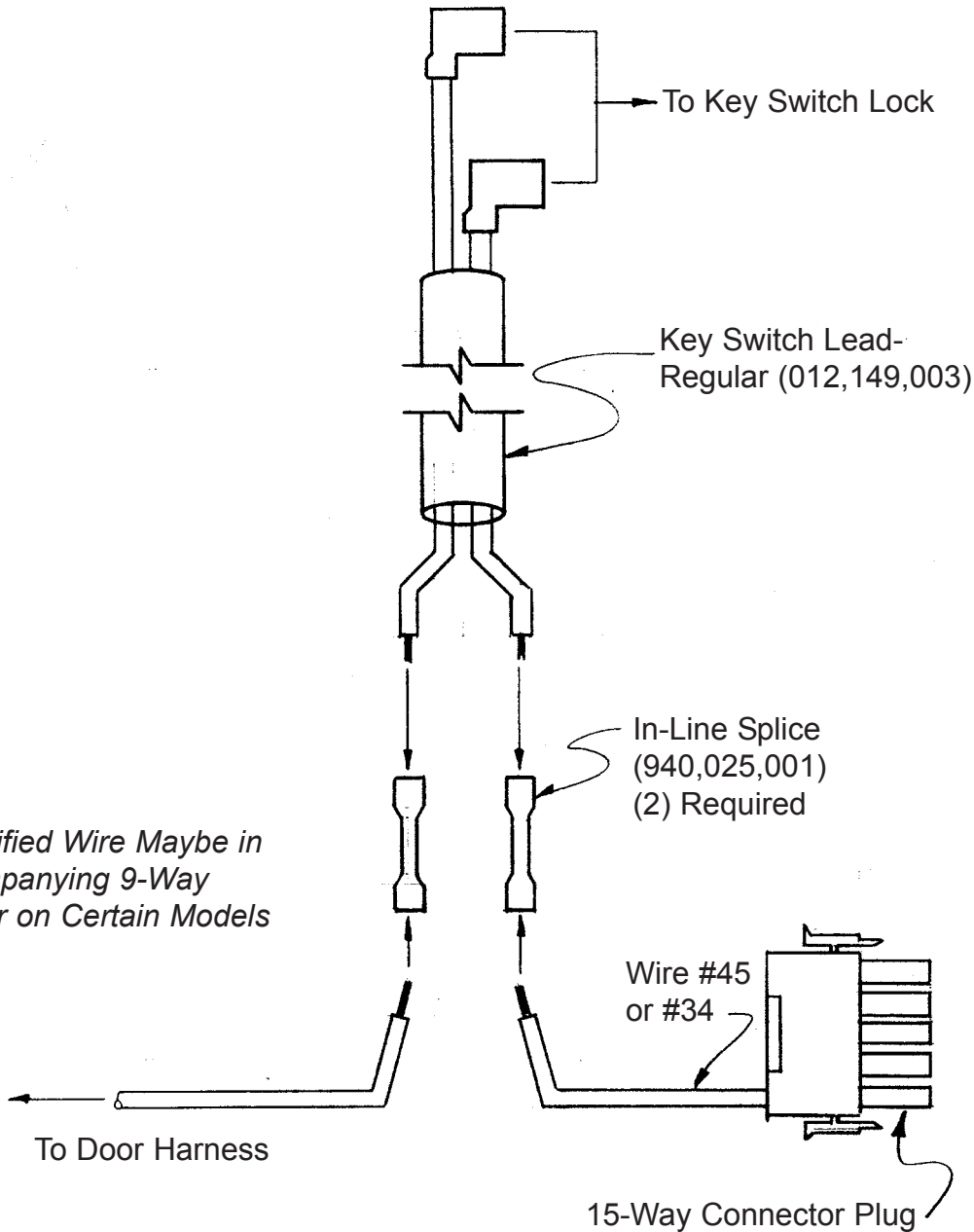
SERVICE BULLETIN # 00102

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430
Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 2 of 2
DATE: 6-19-02
REVISION: 03

SUBJECT: Installation of Key Switch Lock Kit For Electro-Mechanical Venders

MODELS: Electro-Mechanical Venders



NOTE:
The Identified Wire Maybe in an Accompanying 9-Way Connector on Certain Models

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
CALL TOLL FREE (800) 931-9214**