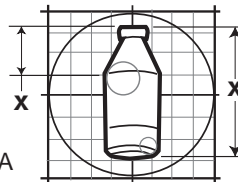




148 Package Vending Specification

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Date: 6 Mar 08

Revision: 00

PRODUCT NAME: Sam's Choice Water
BOTTLER / COMPANY: Wal-Mart Stores, Inc.
VOLUME: 20 oz. / 591 mL
PACKAGE TYPE: PET
HEIGHT: 7.55 in. / 191.6 mm
DIAMETER: 2.91 in. / 73.8 mm
WEIGHT: 1.35 lbs. / 0.61 kg
COUNTRY OF ORIGIN: USA

APPROVED VENDERS

VENDER	RETAINERS		79" CAPACITY	
	Front	Rear	Front	Rear
GIII	10	6	28	28
MIV Airflow*	8	5	29	29
MIV (regular)	9	6	29	29
EZ	24	24	48	48
TDV	9	12	28	60

* - Serial number 200422XX00001 and after.

KITS / PARTS: No kits required.

INSTALLATION INSTRUCTIONS

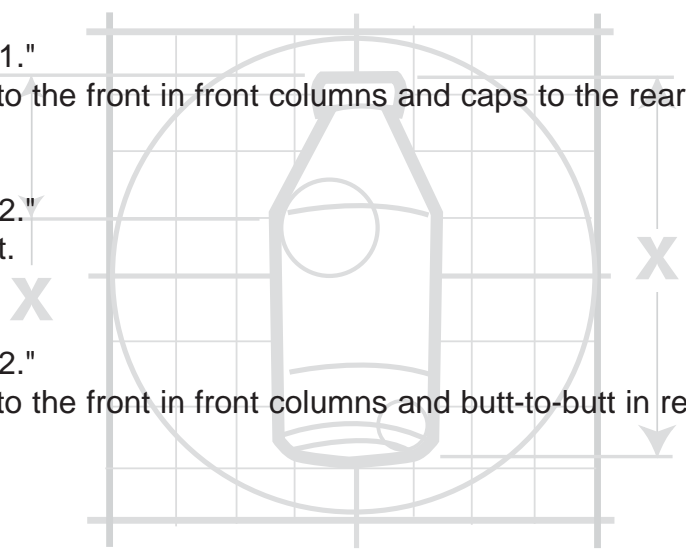
Note: Before working on vender, always remove power by unplugging the vender's main power cord from the AC outlet.

- GIII:**
1. Set product stops to the large package position.
 2. Set selection depth to "1."
 3. Load bottles with caps to the front in front columns and caps to the rear in rear columns.

- MERLIN IV:**
1. Set selection depth to "1."
 2. Load bottles with caps to the front in front columns and caps to the rear in rear columns.

- EZ:**
1. Set selection depth to "2."
 2. Load bottles butt-to-butt.

- TDV:**
1. Set selection depth to "2."
 2. Load bottles with caps to the front in front columns and butt-to-butt in rear columns.



**ANY QUESTIONS? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
 IN NORTH AMERICA, CALL TOLL FREE 1 800 931 9214**