



SERVICE BULLETIN # 00119

201 INDUSTRIAL BOULEVARD • KEARNEYSVILLE, WV 25430

Phone: (304) 728-7056 • Fax: (304) 725-6579 • Toll Free: (800) 931-9214

PAGE: 1 of 3

DATE: 6-19-02

REVISION: 04

SUBJECT: Installation of Sold-Out Kit for South Africa

MODELS: South African Coke Merlin Venders

KIT NUMBER	KIT DESCRIPTION
141980	Sold-Out Kit for South Africa



The following areas of this vender contain voltage, which can cause serious injury or even death. The main power cord, supplying 110 VAC to the evaporator, EMI filter, and refrigeration system. The power line from the EMI filter to the ballast and transformer. The ballast can produce upwards of 600 volts. Remove power from vender before working in any of these areas.

Instructions:

1. Unplug vender from wall socket.
2. Remove Sold-Out Cover From Sold-out Bar.
3. Remove the two (2) screws that secure Sold-Out Switch to Sold-Out Bar. Discard screws.
4. Place new switch from kit onto existing Sold-Out Switch. Secure in place using the new screws provided with kit. Use the same holes that secures Sold-Out Switch. Repeat step for all columns.
5. Plug 3-way housing onto newly installed switch.
6. Replace Sold-Out Cover.
7. Run kit cabinet harness with existing cabinet harness through cable clamp (located on the left wall of tank). Remove Wire Cover Plate and run harness through tank hat-section to bottom of the cabinet. Replace Wire Cover Plate. Run harness to bottom of door where existing Door / Cabinet harnesses are connected.
8. Plug door side of kit harnesses to cabinet side of newly installed harness. Run door side harness with existing Main Door Harness to Circuit Board location.
9. Remove Circuit Board Cover. Locate 6-way options connection. Disconnect from circuit board.
10. Plug wire "SA3" of kit harness to Position #3 of 6-way options connector.
11. Using supplied Scotchlok connector, splice wire "SA4" with wire "EV50." Refer to illustration for exact positions of wires. (Wire "EV50" will be in the "through" position of connector.) Crimp metal piece of connector onto wires inside. Snap plastic hinged cover over metal piece.
12. Reconnect 6-way options connector to circuit board. Replace Circuit Board Cover. Plug vender into wall.
13. Holding the Door Switch Closed, press the Mode button (located on the circuit board) four (4) times until the L.E.D. reads "ST." (This will be the Set Timer mode) Each selection should be set to the "ON" position.

**ANY QUESTIONS??? CONTACT ROYAL VENDORS' CUSTOMER SERVICE DEPARTMENT
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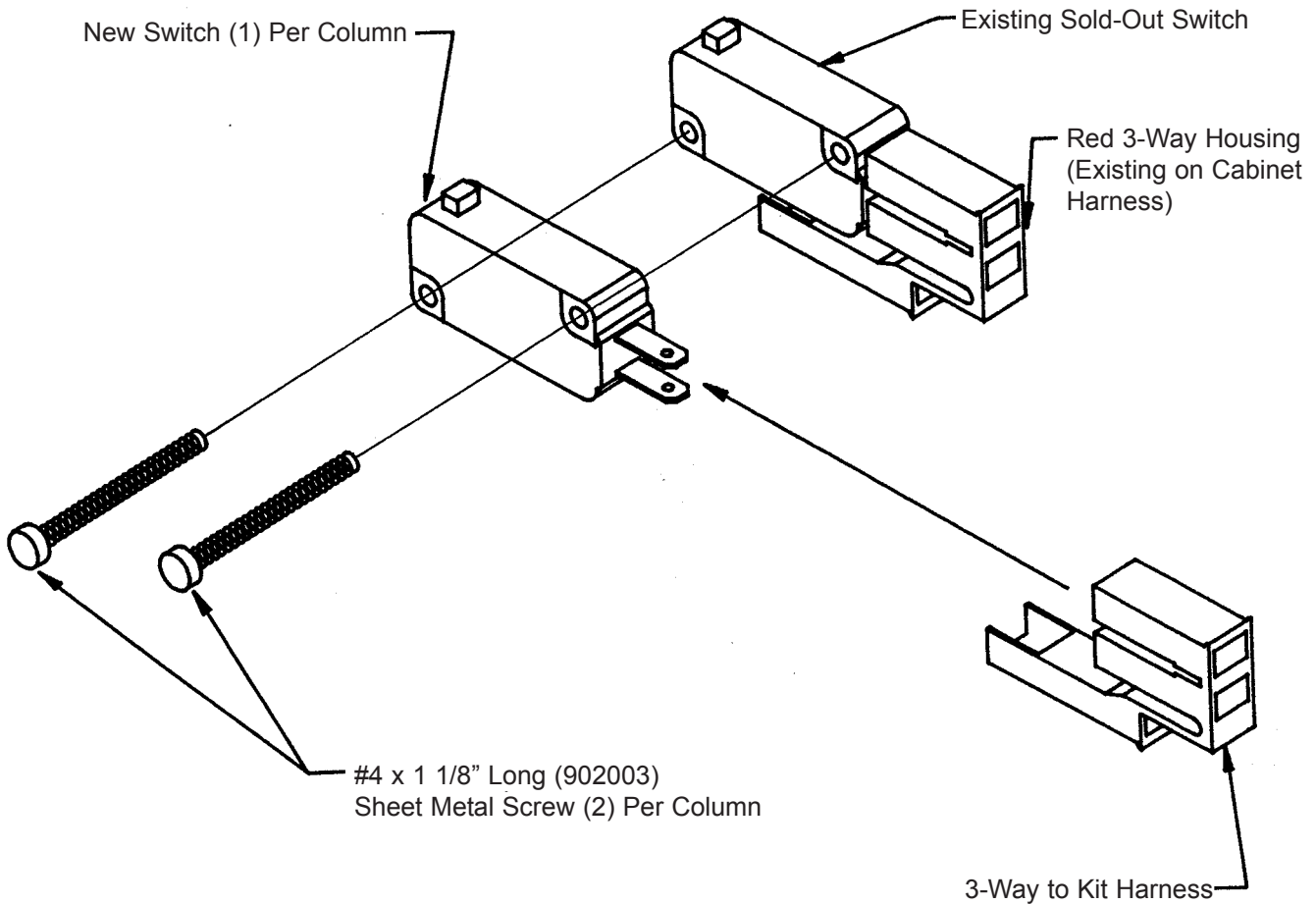
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NOTE: Wires not shown for clarity.

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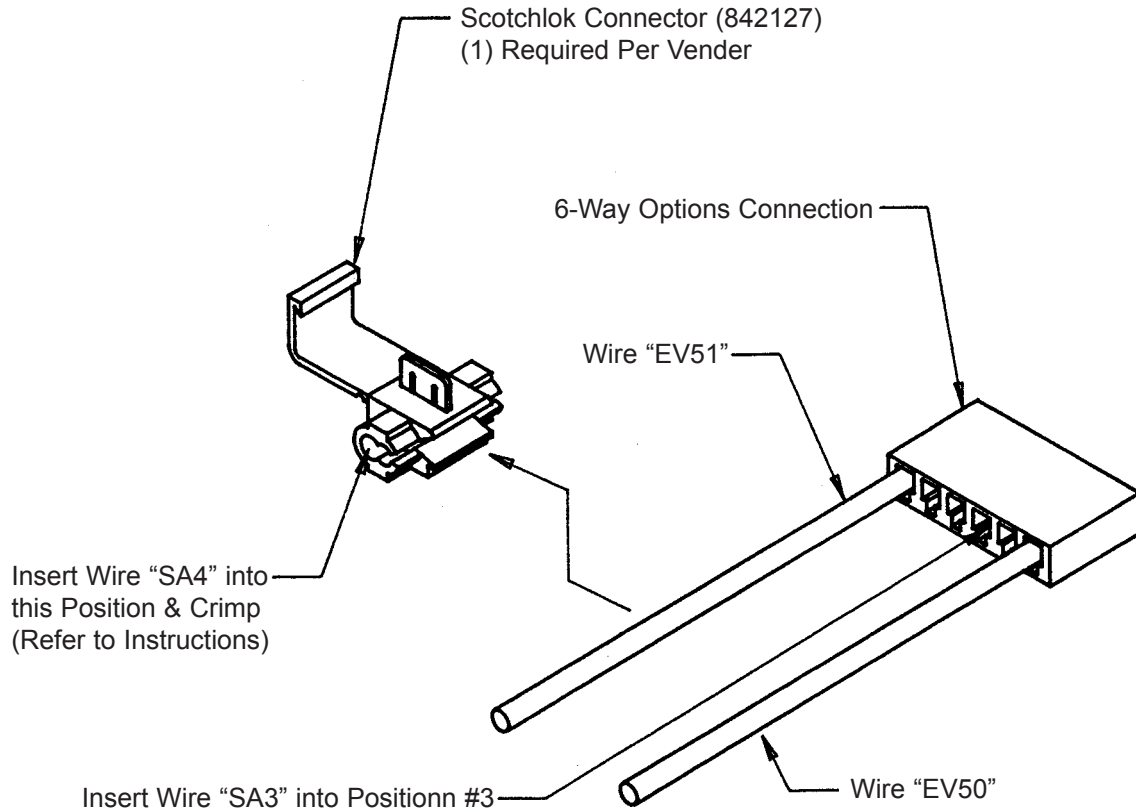
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